

Flow Regulators with connection for additional electric actuator and thermostat



Type 2489/5824
Type 2489/5825



Fig. 1 · Type 2489/5825 Flow Regulator with electric actuator and thermostat

Mounting and Operating Instructions

EB 3135-2 EN

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Typetesting

The Type 5825 Electric Actuator with fail-safe action is typetested by the German Technical Inspectorate (TÜV) in combination with Type 2469 Valve according to DIN EN 14597.

Register numbers are available on request.

Note:

Non-electric actuators and control valve versions do not have their own potential ignition source according to the ignition risk assessment stipulated in EN 13463-1: 2001, section 5.2, even in the rare incident of an operating fault. Therefore, they **do not** fall within the scope of Directive 94/9/EC.

For connection to the equipotential bonding system, observe the requirements specified in section 6.3 of EN 60079-14: 2008 (VDE 0165 Part 1).

General safety instructions



For your own safety, observe the following instructions on the installation, start up and operation of the regulator:

- ▶ *The regulators may only be installed, started up and serviced by fully trained and qualified personnel only, observing the accepted industry codes and practices. Make sure employees or third persons are not exposed to any danger.
All safety instructions and warnings in these instructions, particularly those concerning installation, start-up and maintenance, must be observed.*
- ▶ *According to these mounting and operating instructions, trained personnel is referred to as individuals who are able to judge the work they are assigned to and recognize possible dangers due to their specialized training, their knowledge and experience as well as their knowledge of the relevant standards.*
- ▶ *The regulator complies with the requirements of the European Pressure Equipment Directive 97/23/EC. The declaration of conformity issued for a regulator bearing the CE marking includes information on the applied conformity assessment procedure and will be provided on request.*
- ▶ *To ensure appropriate use, only use the regulator in applications where the operating pressure and temperatures do not exceed the operating values specified in the order.*
- ▶ *Note that the manufacturer does not assume any responsibility for damage caused by external forces or any other external factors.
Take appropriate safety precautions to prevent hazards that may be caused in the regulator by the process medium, operating pressure, or moving parts.*
- ▶ *Make sure the regulator is shipped and stored properly.*

1 Design and principle of operation

The device combination consist of the flow regulator and a Type 5824 or Type 5825 Electric Actuator with fail-safe action together with a thermostat with set point adjuster, capillary tube and temperature sensor.

The basic device, Type 2469/2430 K Flow and Temperature Regulator, is fitted with an adapter for force-locking attachment to an electric actuator. Equipped with an electric actuator, the regulator is able to receive a control signal from an electric control device and to additionally control the temperature by changing the position of the orifice.

The fully equipped regulator is used to keep the flow rate and temperature constant to the adjusted set points. The valve closes as the controlled variable increases.

NOTICE

For valves with nominal sizes DN 15 to 25, the Types 5824-10 and 5825-10 Electric Actuators with a 7.5 mm travel are used.
For valves with nominal sizes DN 32 to 50 the Types 5824-20 and 5425-20 Actuators with a 12 mm travel are required.

Note: An extension piece (order no. 1690-6975) must be fitted between the adapter and actuator when higher temperatures occur and, as a result, a better insulation at the valve is required.

2 Operation

2.1 Start-up

Make sure that the orifice (8.5) is open. If necessary, use the electric actuator to open the orifice. Then fill the plant very slowly on start-up.

Note that actuators with fail-safe action "actuator stem extends" need to be removed from the valve if there is no power supply.

Note: For the mounting and operation of the device combination, read the mounting and operating instructions for the basic device and the following description for the set point adjustment.

Type designation	Basic regulator Type	Associated mounting and operating instructions
2489/5824 or 2489/5825	2469/2430 K	EB 3132-2 EN and EB 5824 EN

- 8 Adapter
- 8.1 Orifice stem
- 8.2 Set point adjuster
- 8.3 Adjustment screw
- 8.4 Lead sealing
- 8.5 Orifice
- 10 Electric actuator
- 10.1 Actuator stem
- 10.2 Coupling nut

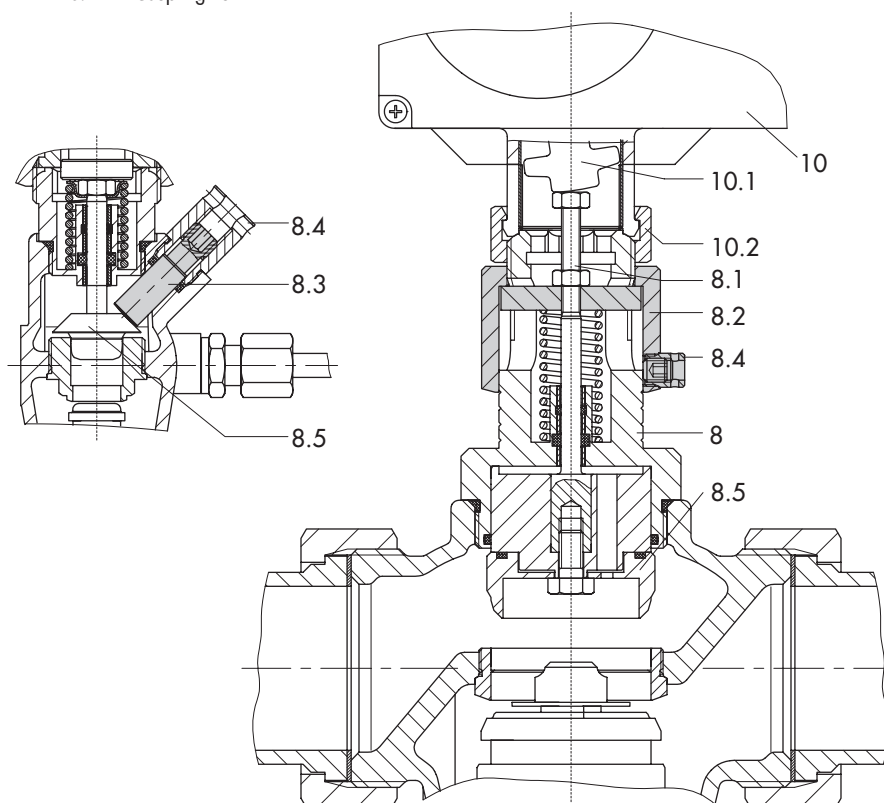


Fig. 2 · Orifice in valve sizes DN 15 to DN 25 (left) and DN 32 to DN 50 (right)

3 Set point adjustment for flow rate

In addition to the description in the mounting and operating instructions for the basic device, the flow rate is adjusted as described below:

The flow rate can be adjusted both when the electric actuator is mounted on the valve and without a mounted electric actuator.

3.1 Adjustment without actuator

For nominal sizes DN 15 to 25, use an Allen key (SW4) to adjust the flow rate at the adjustment screw (8.3) at the side. For nominal sizes DN 32 to 50, use the set point adjuster (8.2). Proceed as follows:

1. Turn the adjustment screw (8.3) or set point adjuster (8.2) clockwise as far it will go to close the orifice (for nominal sizes DN 15 to 25, the orifice (8.5) is closed upon delivery of the regulator).
2. From the adjustment diagram (Fig. 3), select how many turns of the set point adjuster or the adjustment screw are required to attain the required flow rate. (For nominal size DN 15, the proper adjustment characteristic must be determined by means of the Kvs value on the nameplate).
3. Adjust the flow rate set point by turning the adjustment screw or set point adjuster counterclockwise (based on the closed orifice).
Check the flow rate and readjust if necessary.
4. Secure the adjustment screw by lead-sealing it.

3.2 Adjustment with electric actuator



CAUTION!

The electric actuator has been designed for use in electrical power installations. Observe the relevant safety regulations for wiring and maintenance work. Only use disconnect devices that are protected against accidental or inadvertent reconnection.

Take special care when making adjustments on live parts. Do not remove the covers under any circumstances.

3.2.1 Adjustment with Type 5824 Actuator

1. Retract the actuator stem by turning the handwheel counterclockwise or by applying a corresponding control signal from the control device to the actuator.
2. Continue as described in section 2.1.

3.2.2 Adjustment with Type 5825 Actuator

1. Switch actuator to manual mode and change the control signal such that the actuator stem retracts all the way and the spring mechanism is compressed.

If there is no control signal, the actuator can be adjusted manually. For manual adjustment, remove front case cover, insert a 4 mm hexagon wrench into the red adjustment shaft and turn it. Turn counterclockwise only

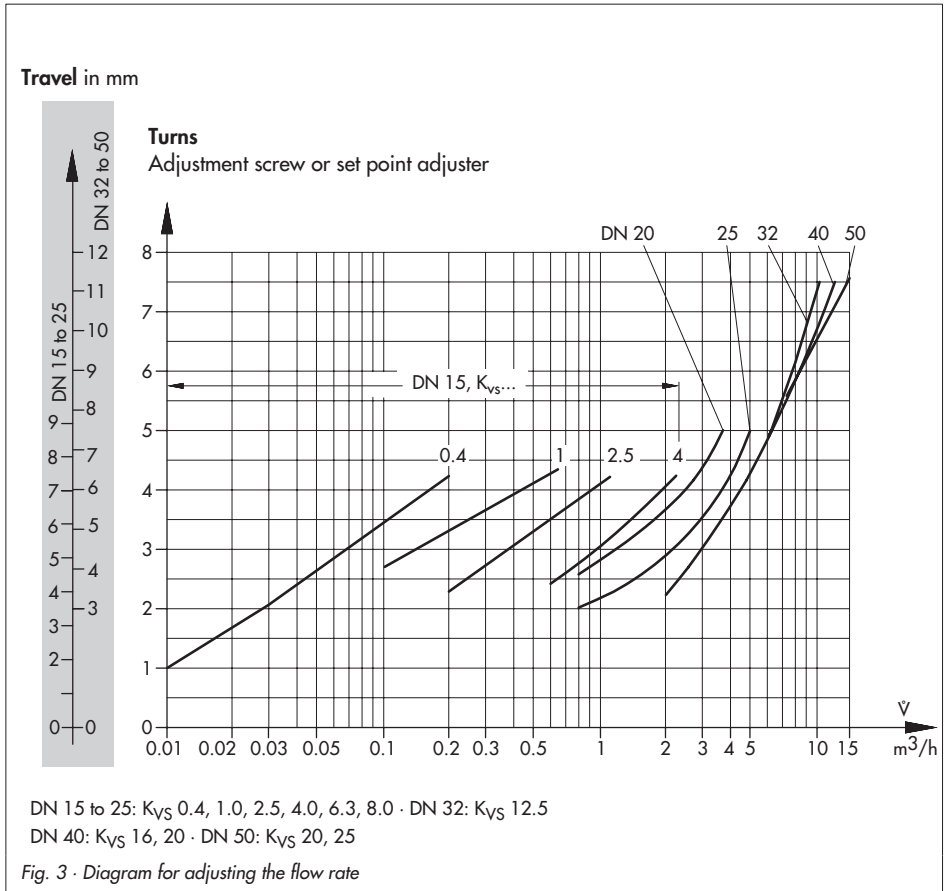
and only up to the point at which the torque switch in the actuator is activated. Once the magnet has been released, the spring mechanism pushes the actuator stem back to the fail-safe position.

2. Continue as described in section 2.1.

For valve sizes DN 32 to 50, which are combined with Type 5821/5822 Actuators, the

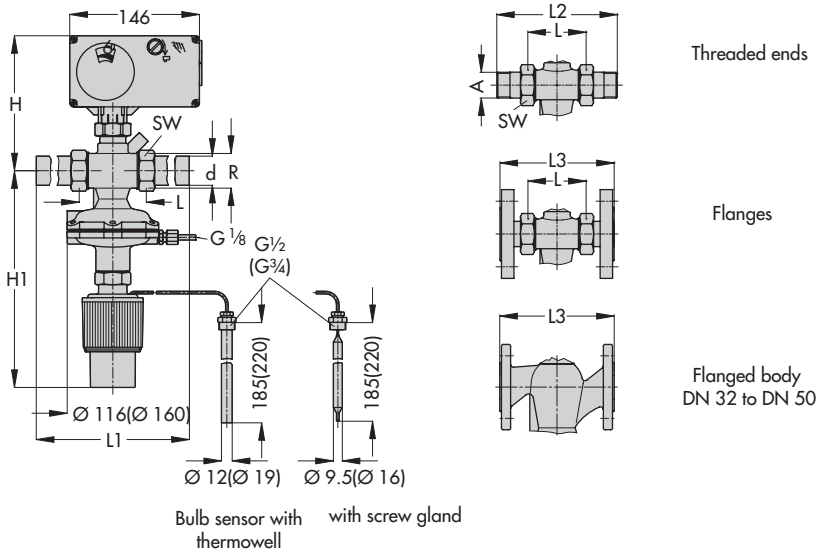
flow rate shown in the diagram is reduced by approx. 20 %.

Note: For valve sizes DN 15 to 25, if the orifice (8.5) is to be removed from the regulator, first unscrew and take out the adjustment screw (8.3).



4 Dimensions and weights

Nominal size	DN	15	20	25	32	40	50
Pipe Ø d		21.3	26.8	33.7	42	48	60
Connection thread R		G ¾	G 1	G 1¼	G 1¾	G 2	G 2½
Width across flats SW		30	36	46	59	65	82
Length L		65	70	75	100	110	130
Height H		155			196		
Height H1	Type 2489/582...	245			265	295	
L1 with welding ends		210	234	244	268	294	330
Weight, approx. kg	Type 2489/582...	3.9	4	4.1	5.2	7.9	8.4
Special version with threaded ends (male thread)							
Length L2		129	144	159	180	196	228
Male thread A		G ½	G ¾	G 1	G 1¼	G 1½	G 2
Weight, approx. kg		See version with welding ends					
With flanges PN 16/25 or version with flanged body (DN 32, 40 and 50)							
Length L3		130	150	160	180	200	230
Weight, approx. kg		5.3	6	6.6	8.4	11.9	13.4



Dimensions in parentheses
for DN 40 and DN 50

Type 2489/582... with thermostat

Fig. 4 · Dimensional drawings



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