

T 2518 EN

Type 41-73 Universal Excess Pressure Valve

Self-operated Pressure Regulators · ANSI version

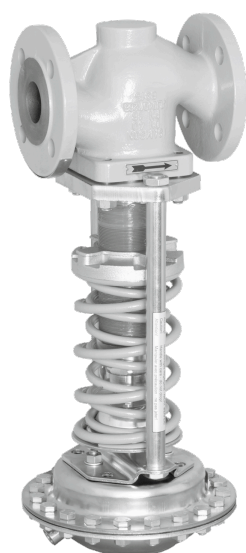


Application

Pressure regulators for set points from **0.75 to 400 psi** · Nominal sizes **NPS ½ to 4** · Pressure rating **Class 125 to 300** · Suitable for liquids, gases and vapors up to **660 °F**

The valve **opens** when the **upstream** pressure rises.

Type 41-73 Universal Excess Pressure Valve



Special features

- Low-maintenance proportional regulators requiring no auxiliary energy
- Frictionless plug stem seal with stainless steel bellows
- Control line kit available for tapping the pressure directly at the valve body
- Wide set point range and convenient set point adjustment using a nut
- Exchangeable set point springs and actuator
- Spring-loaded, single-seated valve with upstream and downstream pressure balancing by a stainless steel bellows ($C_v \leq 5$: without balancing bellows)
- Soft-seated plug for strict shut-off requirements
- Low-noise plug (standard)
- All wetted parts free of non-ferrous metal

The universal excess pressure valves consist of a Type 2417 Globe Valve and a Type 2413 Diaphragm or Bellows Actuator.

Versions

Excess pressure valve for controlling the upstream pressure p_1 to the adjusted set point. The valve **opens** when the **upstream** pressure rises.

- **Type 41-73 · Standard version**
Type 2417 Valve · Valve in NPS ½ to 4 · Plug with metal seal · Body made of cast iron A126B, cast steel A216 WCC or cast stainless steel A351 CF8M · **Type 2413 Actuator** with EPDM rolling diaphragm

Version with additional features

- **Excess pressure valve with increased safety**
Actuator with leakage line connection and seal or two diaphragms and diaphragm rupture indicator

Special versions

- Control line kit for tapping the pressure directly at the valve body (accessories)
- With internal parts made of FKM, e.g. for use with mineral oils
- Actuator for remote set point adjustment (auto-clave control)
- Bellows actuator for valves NPS ½ to 4 · Set point ranges 30 to 85 psi, 75 to 145 psi, 145 to 320 psi or 300 to 400 psi
- Valve with flow divider ST 1 for particularly low-noise operation with gases and vapors (► T 8081)
- Version entirely of stainless steel
- Stainless Cr steel seat and plug with PTFE soft seal (max. 430 °F) or with EPDM soft seal (max. 300 °F)
- Stellite®-faced seat and plug for low-wear operation
- Version for industrial gases
- Free of oil and grease for high-purity applications
- FDA version ¹⁾

¹⁾ This version is not suitable for direct contact with products manufactured in the food and pharmaceutical industries. It can only be used close to the product.

Design and principle of operation

⇒ See Fig. 1

The medium flows through the valve (1) as indicated by the arrow. The position of the plug (3) determines the flow rate across the area released between plug and valve seat (2). The plug stem (5) with the plug (3) is connected to the actuator stem (11) of the actuator (10).

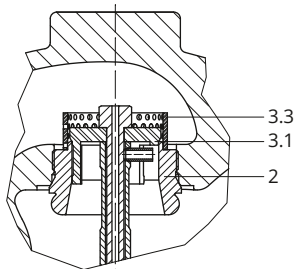
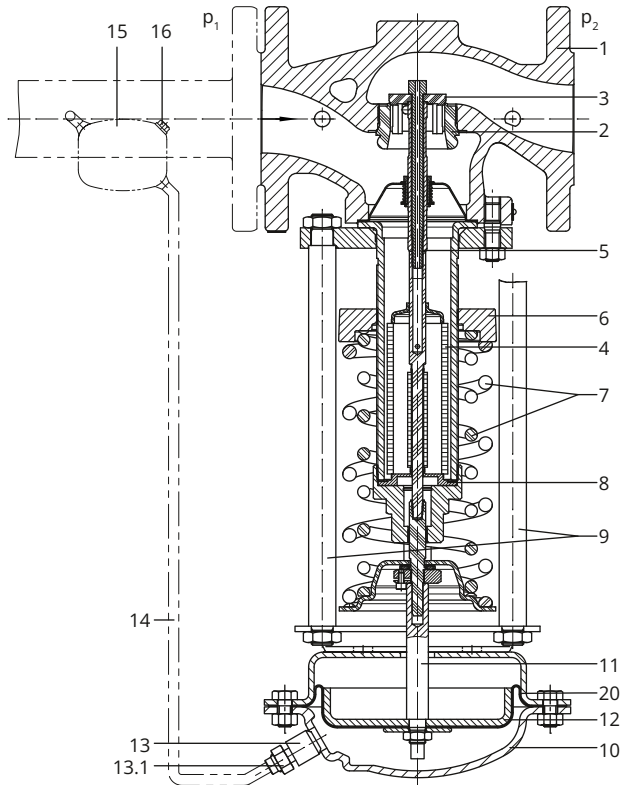
To control the pressure, the operating diaphragm (12) is tensioned by the set point springs (7) and the set point adjuster (6) so that the valve is closed by the force of the set point springs when it is relieved of pressure ($p_1 = p_2$).

The upstream pressure p_1 to be controlled is tapped upstream of the valve and transmitted over the control line (14) to the operating diaphragm (12) where it is converted into a positioning force. This force is used to move the valve plug (3) according to the force of the set point springs (7). The spring force is adjustable at the set point adjuster (6). When the force resulting from the upstream pressure p_1 rises above the adjusted set point, the valve opens proportionally to the change in pressure.

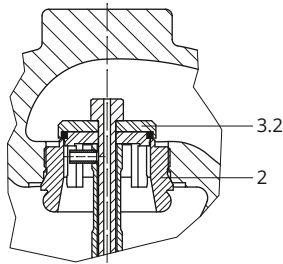
The fully balanced valve has a balancing bellows (4). The downstream pressure p_2 acts on the inside of the bellows, whereas the upstream pressure p_1 acts on the outside of the bellows. As a result, the forces produced by the upstream and downstream pressures acting on the plug are balanced out.

The valves can be supplied with flow divider ST 1. The valve seat must be replaced on retrofitting the flow divider.

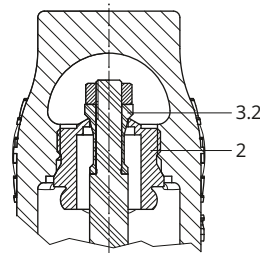
**Sectional drawing of Type 41-73
Universal Excess Pressure Valve**



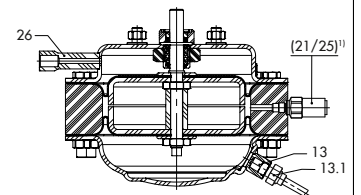
Plug with metal seal,
with flow divider ST 1



Plug with soft seal

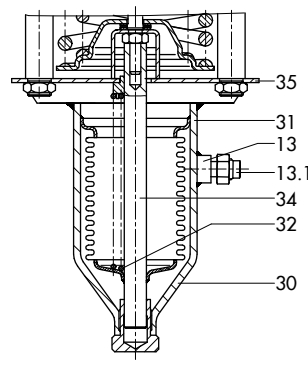


Valve for small flow
rates $C_v \leq 5$: without
balancing bellows

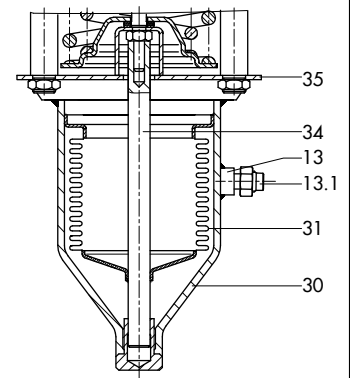


**Diaphragm actuator
with two diaphragms
for autoclave regulator**
(overview of diaphragm
actuator connections)

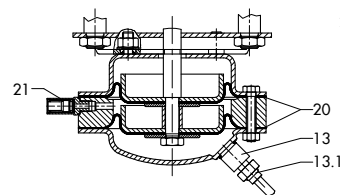
Various versions of Type 2413 Actuator



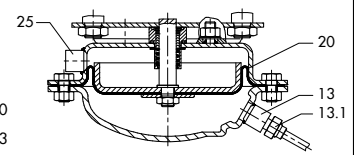
Bellows actuator:
145 to 320 psi
· 300 to 400 psi



Bellows actuator:
30 to 85 psi · 75 to 145 psi



**Diaphragm actuator
with two diaphragms
for increased safety**




**Diaphragm actuator with
leakage line connection**

Fig. 1: Functional diagram of Type 41-73 Universal Excess Pressure Valve

1 Valve body (Type 2417)	8 Bellows seal	21 Diaphragm rupture indicator G ¼
2 Seat (exchangeable)	10 Actuator housing of Type 2413	25 Leakage line connection G ¼
3 Plug	11 Actuator stem	26 Control line connection (control pressure)
3.1 Plug with metal seal	12 Diaphragm plate	30 Bellows actuator
3.2 Plug with soft seal	13 Control line connection G ¼ (medium pressure)	31 Bellows with bottom section
3.3 Flow divider	13.1 Screw joint with restriction	32 Additional springs
4 Balancing bellows	14 Control line	34 Bellows stem
5 Plug stem	15 Compensation chamber	35 Crossbeam
6 Set point adjuster	16 Filler plug	
7 Set point springs	20 Operating diaphragm	

Table 1: Technical data of the valve · All pressures in psi (gauge)

Valve		Type 2417		
Nominal size		NPS ½ to 2	NPS 2½ and 3	NPS 4
Pressure rating		Class 125 ⁴⁾ , 150 or 300		
Max. perm. differential pressure Δp		200 psi ²⁾ · 280 psi ³⁾ · 360 psi	200 psi ²⁾ · 280 psi ³⁾ · 290 psi	200 psi ²⁾ · 230 psi
Max. perm. temperature ¹⁾	Valve	See ► T 2500 · Pressure-temperature diagram		
	Valve plug	Metal seal: 660 °F · PTFE soft seal: 430 °F EPDM or FKM soft seal: 300 °F · NBR soft seal: 175 °F		
Leakage class according to ANSI/FCI 70-2		Metal seal: leakage rate I (≤ 0.05 % of C_v) Soft seal: leakage rate IV (≤ 0.01 % of C_v)		
Conformity				

¹⁾ FDA version: Max. permissible temperature 140 °F

²⁾ For Class 125 only

³⁾ For Class 150 only

⁴⁾ Not in NPS ½ and ¾

Table 2: Technical data of diaphragm or bellows actuator · All pressures in psi (gauge)

Diaphragm actuator		Type 2413			
Actuator area	100 in ²	50 in ²	25 in ²	12 in ²	6 in ²
Set point range	0.75 to 3.5 psi 1.5 to 8.5 psi ¹⁾	3 to 17 psi	10 to 35 psi ²⁾	30 to 75 psi	65 to 145 psi 115 to 230 psi
Max. perm. temperature ³⁾ ⁴⁾	Gases 428 °F, gases in the actuator 175 °F · Liquids 300 °F, liquids with compensation chamber 660 °F · Steam with compensation chamber 660 °F				
Set point spring	1750 N	4400 N		8000 N	
Bellows actuator		Type 2413			
Actuator area	5.1 in ²		9.6 in ²		
Set point range	145 to 320 psi 300 to 400 psi		30 to 85 psi ¹⁾ 75 to 145 psi		
Max. perm. temperature ³⁾	660 °F (limited by the maximum temperature of the valve)				
Set point spring	8000 N				

¹⁾ Set point spring 4400 N

²⁾ Version with actuator with two diaphragms: 14.5 to 35 psi

³⁾ FDA version: Max. permissible temperature 140 °F

⁴⁾ Max. perm. temperatures depending on actuator diaphragm material and accessories ► T 2595)

Table 3: Max. perm. pressure at actuator

	Set point ranges	Max. perm. pressure above the set point adjusted at the actuator
Diaphragm actuator	0.75 to 3.5 psi · 1.5 to 8.5 psi	9 psi
	3 to 17 psi	19 psi
	10 to 35 psi	36 psi
	30 to 75 psi	73 psi
	65 to 145 psi · 115 to 230 psi	145 psi
Bellows actuator	30 to 85 psi · 75 to 145 psi	94 psi
	145 to 320 psi	116 psi
	300 to 400 psi	29 psi

Table 4: Weights · Compensation chambers (standard version) made of steel

Order no.	Designation	Weight, approx.
1190-8788	Compensation chamber 0.7 l	3.5 lbs
1190-8789	Compensation chamber 1.5 l	5.7 lbs
1190-8790	Compensation chamber 2.4 l	8.2 lbs

Table 5: C_V coefficients and x_{FZ} values · Terms for noise level calculation according to VDMA 24422 (edition 1.89)

Nominal size	NPS ½	NPS ¾	NPS 1	NPS 1½	NPS 2	NPS 2½	NPS 3	NPS 4				
$C_V^{1)}$ (standard version)	5	7.5	9.4	23	37	60	94	145				
x_{FZ}	0.5	0.45	0.4				0.35					
$C_V^{1)}$ (special version)	1.2	1.2	5	1.2	5	5	9.4	5	9.4	37 ²⁾	37 ²⁾	94
x_{FZ}	0.6		0.5	0.6	0.5		0.4	0.5	0.4			
$C_V-1^{1)}$ with flow divider ST 1	3.5	6	7	17	30	45	49	77				

¹⁾ $C_V \leq 5$: valve without balancing bellows

²⁾ Max. permissible Δp : 360 psi

Table 6: Materials · Material numbers according to ASTM and DIN EN

Valve		Type 2417		
Pressure rating		Class 125	Class 150 · Class 300	
Max. permissible temperature ³⁾		570 °F	660 °F	
Body		Cast iron A126B	Cast steel A216 WCC	Cast stainless steel A351 CF8M
Seat		CrNi steel		CrNiMo steel
Plug	Material	CrNi steel		CrNiMo steel
	Seal	PTFE with 15 % glass fiber · EPDM · NBR · FKM		
Guide bushing		Graphite		
Balancing bellows and bellows seal		CrNiMo steel		
Actuator		Type 2413		
		Diaphragm actuator	Bellows actuator	
Diaphragm cases		1.0332 ¹⁾	-	
Diaphragm		EPDM with fabric reinforcement ²⁾ · FKM, e.g. for mineral oils · NBR	-	
Bellows housing		-	1.0460/1.4301 (stainless steel only)	
Bellows		-	CrNiMo steel	

¹⁾ In corrosion-resistant version (CrNi steel)

²⁾ Standard version; see Special versions for others

³⁾ FDA version: Max. permissible temperature 140 °F

Table 7: Dimensions in inch and weights in lbs

Type 41-73 Universal Excess Pressure Valve											
Nominal size		NPS ½	NPS ¾	NPS 1	NPS 1½	NPS 2	NPS 2½	NPS 3	NPS 4		
Length L	Class 125	-		7.2"	8.7"	10"	10.9"	11.7"	13.9"		
	Class 150	7.2"									
	Class 300	7.5"	7.6"	7.8"	9.3"	10.5"	11.5"	12.5"	14.5"		
Height H1		13.2"			15.4"		20.4"		21.3"		
Height H2	Forged steel	2.1"	-	2.8"	3.6"	3.9"	-	5"	-		
	Cast steel	1.7"			2.8"		3.9"		4.6"		
Height H4		3.9"									
Version with Type 2413 Diaphragm Actuator											
Nominal size		NPS ½	NPS ¾	NPS 1	NPS 1½	NPS 2	NPS 2½	NPS 3	NPS 4		
Set point ranges	0.75 to 3.4 psi	Height H ³⁾⁴⁾		17.5"		19.7"		24.7"		25.6"	
		Actuator		ØD = 15", A = 100 in ²							
		Valve spring force F		1750 N							
	1.5 to 8.5 psi	Height H ³⁾⁴⁾		17.5"		19.7"		24.7"		25.6"	
		Actuator		ØD = 15", A = 100 in ²							
		Valve spring force F		4400 N							
	3 to 17 psi	Height H ³⁾⁴⁾		16.9"		18.9"		23.9"		25"	
		Actuator		ØD = 11.2", A = 50 in ²							
		Valve spring force F		4400 N							
	10 to 35 psi ²⁾	Height H ³⁾⁴⁾		16.9"		19.1"		24.1"		25"	
		Actuator		ØD = 8.9", A = 25 in ²							
		Valve spring force F		4400 N							
	30 to 75 psi	Height H ³⁾⁴⁾		16.1"		18.3"		23.3"		24.2"	
		Actuator		ØD = 6.7", A = 12 in ²							
		Valve spring force F		4400 N							
	65 to 145 psi	Height H ³⁾⁴⁾		16.1"		18.3"		23.3"		24.2"	
		Actuator		ØD = 6.7", A = 6 in ²							
		Valve spring force F		4400 N							
115 to 230 psi	Height H ³⁾⁴⁾		16.1"		18.3"		23.3"		24.2"		
	Actuator		ØD = 6.7", A = 6 in ²								
	Valve spring force F		8000 N								
Weight for version with Type 2413 Diaphragm Actuator											
Set point ranges	0.75 to 8.5 psi	Weight ¹⁾ (approx. lbs)	54.7	57.1	76.5	84.9	123.7	140.7	162.5		
	3 to 35 psi		45.5	50.3	68.6	77	115.8	132.8	154.6		
	30 to 230 psi		29.1	31.6	51	58.2	97	114	135.8		

¹⁾ Based on Class 150; +10 % for Class 300

²⁾ Actuator with two diaphragms: 14.5 to 35 psi

³⁾ Actuator with two diaphragms for autoclave regulator: H = +2"

⁴⁾ Actuator with two diaphragms for increased safety: H = +1.3"

Version with Type 2413 Bellows Actuator											
Nominal size			NPS ½	NPS ¾	NPS 1	NPS 1½	NPS 2	NPS 2½	NPS 3	NPS 4	
Set point ranges	30 to 85 psi	Height H	21.7"			23.8"		28.8"		29.7"	
		Actuator	Ø D = 4.7", A = 9.6 in ²								
		Valve spring force F	4400 N								
	75 to 145 psi	Height H	21.7"			23.8"		28.8"		29.7"	
		Actuator	Ø D = 4.7", A = 9.6 in ²								
		Valve spring force F	8000 N								
	145 to 320 psi	Height H	21.1"			23.2"		28.2"		29.1"	
		Actuator	Ø D = 3.5", A = 5.1 in ²								
		Valve spring force F	8000 N								
	300 to 400 psi	Height H	21.1"			23.2"		28.2"		29.1"	
		Actuator	Ø D = 3.5", A = 5.1 in ²								
		Valve spring force F	8000 N								
Weight for version with bellows actuator											
Set point ranges	30 to 145 psi	Weight ¹⁾ (approx. lbs)	49.9	52.3	53.4	71.7	80	133.4	150.4	172.2	
	145 to 400 psi		40.2	42.6	43.7	62	70.4	106.8	135.8	157.7	

¹⁾ Based on Class 150; +10 % for Class 300

Dimensional drawings

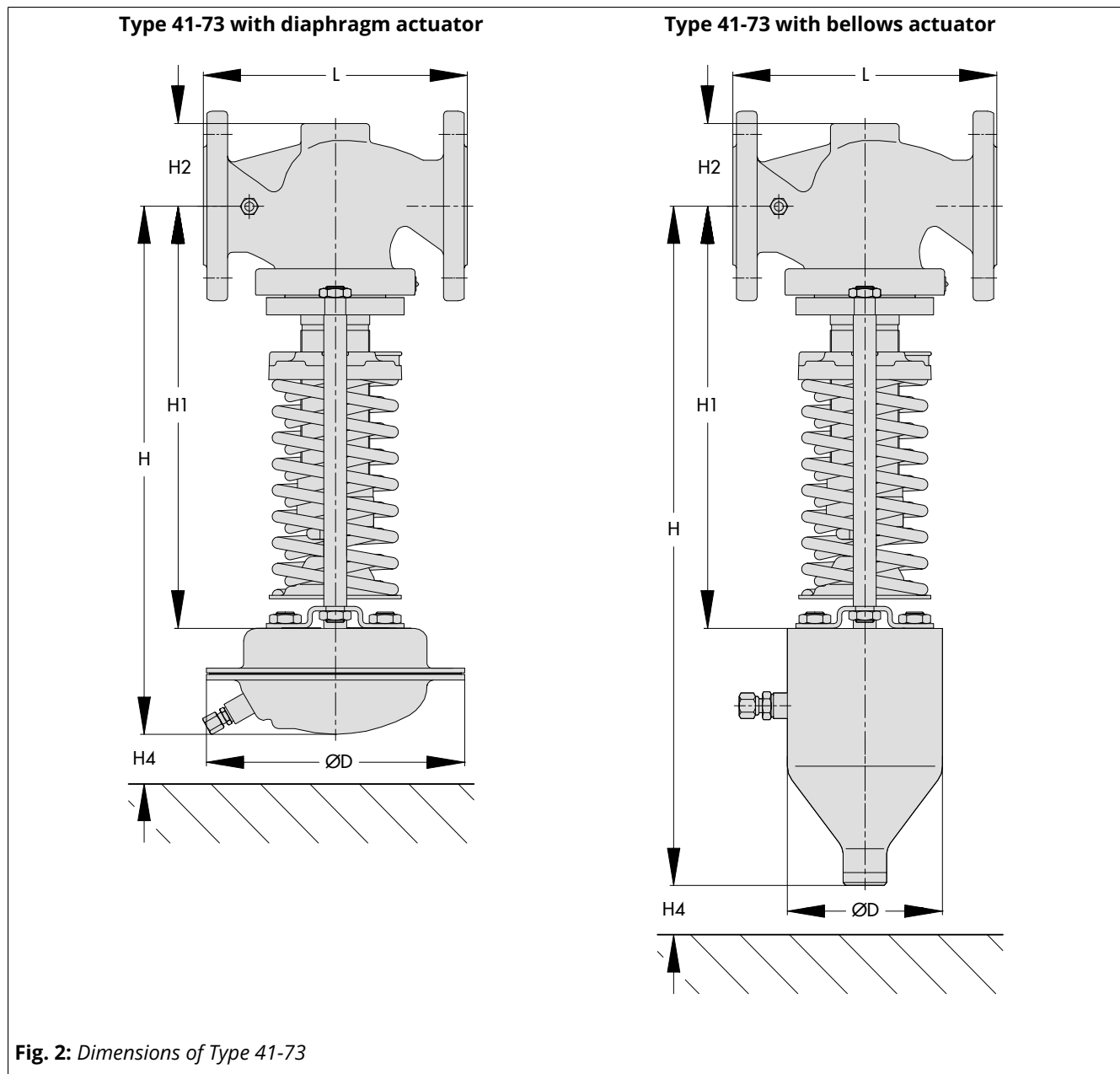
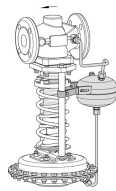


Fig. 2: Dimensions of Type 41-73

Installation

Normally, the valve is installed with the actuator suspended downwards. Install pipelines horizontally with a slight downward slope on both sides of the valve for drainage of the condensate.

- The direction of flow must match the arrow on the valve body.
- Adapt the control line to the conditions on site. The control line is not included in the scope of delivery. A control line kit is available for tapping the pressure directly at the valve body (see section Accessories).



i Note

For further details on installation in ► EB 2517.

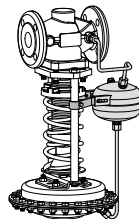
Accessories

Included in the scope of delivery:

- Screw joint with restriction for 3/8" control line

To be ordered separately:

- **Adapter** G 1/4 to 1/4 NPT, various screw fittings
- **Control line kit** optionally with or without compensation chamber. For direct attachment to the valve and actuator (pressure tapped directly at the valve body, for set points ≥ 12 psi).
- **Compensation chamber** for condensation and to protect the operating diaphragm against extreme temperatures. A compensation chamber is required for liquids above 300 °F as well as for steam.



i Note

For further details on accessories in ► T 2595.

Valve-specific correction terms

- ΔL_G for gases and vapors:

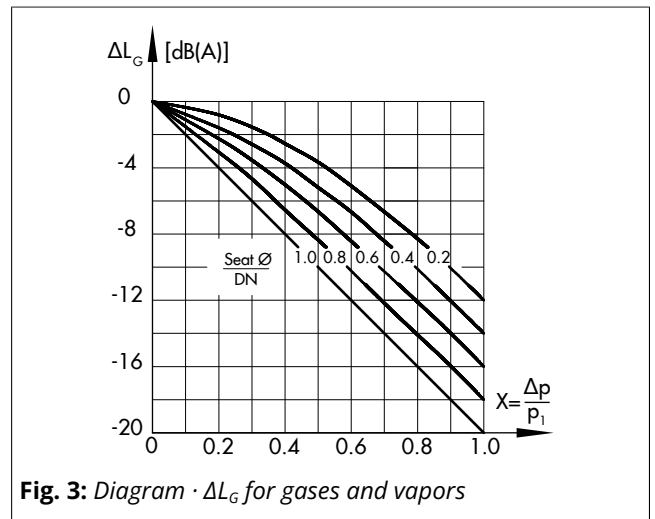


Fig. 3: Diagram $\cdot \Delta L_G$ for gases and vapors

- ΔL_F · For liquids:

$$\Delta L_F = -10 \cdot (x_F - x_{FZ}) \cdot y$$

$$\text{with } x_F = \frac{\Delta p}{p_1 - p_v} \quad \text{and} \quad y = \frac{K_v}{K_{vs}}$$

Terms for control valve sizing according to IEC 60534, Parts 2-1 and 2-2:

- $F_L = 0.95$; $x_T = 0.75$
- x_{FZ} · Acoustical valve coefficient
- C_v-1 · When a flow divider ST 1 is installed as a noise-reducing component
Flow characteristic differences between valves with and valves without flow dividers do not occur until the valve has passed through approx. 80 % of its travel range.

Ordering text

Type 41-73 Universal Excess Pressure Valve

Additional features ...

NPS ...

Body material ...

Class ...

C_v coefficient ...

Set point range ... psi

Optionally, accessories ... (► T 2595)

Optionally, special version ...

