

## T 2521 EN

### Type 2405 Pressure Reducing Valve

Self-operated Pressure Regulators · ANSI version



#### Application

Pressure reducing valve for set points from **0.075 to 150 psi** (5 mbar to 10 bar) · Valve size **NPS ½ to 2**<sup>1)</sup> (DN 15 to 50)  
 Pressure rating **Class 125 to 300** (PN 16 to 40) · Suitable for gases at temperatures from **-5 to +140 °F/32 to 300 °F**<sup>2)</sup> (-20 to +60 °C/0 to +150 °C)<sup>2)</sup>

This regulator is used to control the pressure of flammable gases used as a source of energy, e.g. in boilers, driers, vaporizers, heat exchangers or industrial ovens. Alternatively, it can control the compressed air supply in process engineering applications.

An additional application of the regulator is the pressure control of inert gas used for inerting or blanketing reaction or storage tanks to protect the product in the tank from oxidation, explosion or escaping. To achieve an economical consumption of the inert gas, its pressure must be controlled to always remain slightly higher than atmospheric pressure while the tank is being filled or emptied.

#### Special features

- Low-maintenance proportional regulators
- Compact regulator design providing excellent control accuracy
- Internal set point springs with set point adjustment using a nut on the actuator
- Spring-loaded, single-seated valve balanced by a balancing diaphragm
- External connection of a control line
- Meets strict emission requirements (TA Luft)
- Minimum leakage class IV
- Suitable for use as a vacuum breaker

#### Version

Valves in **NPS ½ to 2** (DN 15 to 50) · Flanged connections  
 Soft-seated plug · Body made of cast iron, cast steel or cast stainless steel

<sup>1)</sup> NPS ½ and ¾ not in Class 125

<sup>2)</sup> For unbalanced versions with FKM diaphragm and FKM soft seal



Fig. 1: Type 2405 Pressure Reducing Valve

#### Special versions

- Version with FDA-compliant materials for the food and pharmaceutical industries
- NACE version for sour gas applications
- Version with force limiter (for higher pressures across the operating diaphragm)
- Actuator with seal and leakage line connection (also as vacuum breaker)
- Version with connected control line. Pressure tapped directly at the valve body



## Principle of operation

The medium flows through the valve in the direction indicated by the arrow. The position of the plug determines the flow rate across the area released between plug (3) and seat (2).

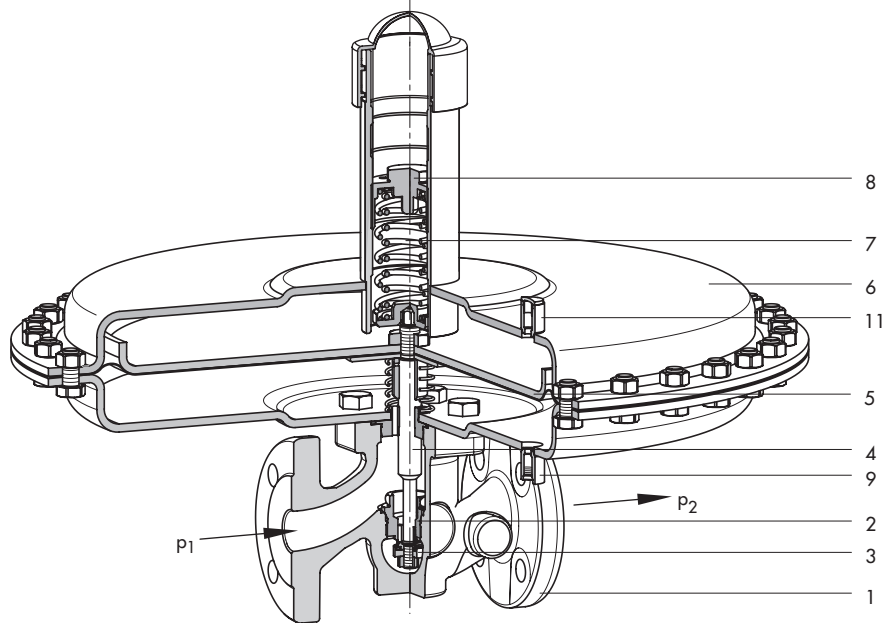
In the pressureless state (control line not connected and no pressure applied) the valve is opened by the force of the set point spring (7).

The downstream pressure  $p_2$  to be controlled is tapped downstream of the valve and transmitted over the control line to the control line connection (9) on the actuator housing (6) where it is converted into a positioning force. This force is used to

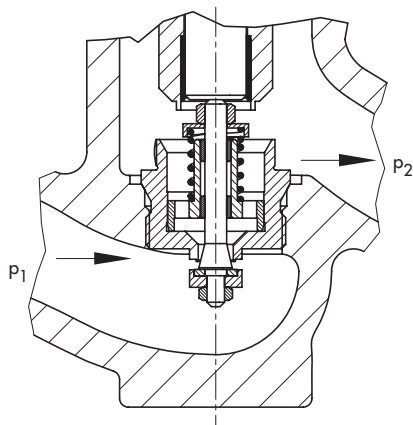
move the valve plug according to the force of the set point spring (7).

The spring force is adjustable at the set point nut (8). When the force resulting from the downstream pressure  $p_2$  rises above the adjusted pressure set point, the valve closes proportionally to the change in pressure.

In the version with pressure balancing, the forces produced by the upstream and downstream pressures acting on the plug are eliminated by the balancing diaphragm (10). The plug is fully balanced.

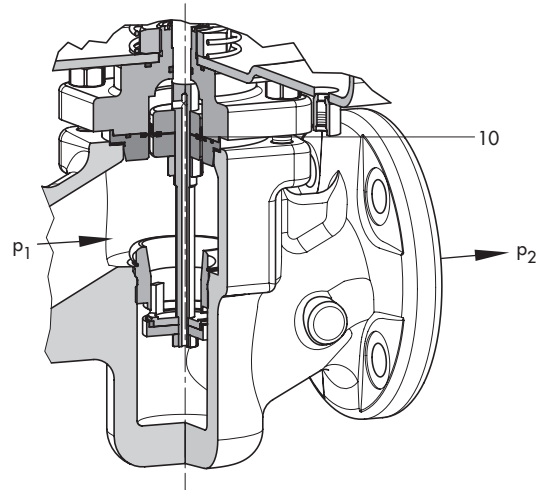


Type 2405 **without** pressure balancing ( $C_v$  2 to 5/ $K_{vs}$  1.6 to 4) · Flow-to-open



Type 2405 **without** pressure balancing  
( $C_v$  0.02 to 1.2/ $K_{vs}$  0.016 to 1)

Flow-to-close design



Type 2405 **with** pressure balancing  
( $C_v$  7.5 to 37/ $K_{vs}$  6.3 to 32)

- |                       |  |                                       |
|-----------------------|--|---------------------------------------|
| 1 Valve body          | 6 Actuator housing   | 10 Balancing diaphragm                |
| 2 Seat                | 7 Set point spring   | 11 Leakage line connection (optional) |
| 3 Plug                | 8 Set point adjuster   |                                       |
| 4 Plug stem           | 9 Control line connection G ¼ – adapter<br>G ¼ to ¼-18 NPT (order no.0230-3417) must be ordered separately – |                                       |
| 5 Operating diaphragm |  |                                       |

**Fig. 2:** Functional diagram of Type 2405 Pressure Reducing Valve

**Table 1: Technical data**

Valve size		NPS ½ (DN 15)	NPS ½ (DN 20)	NPS 1 (DN 25)	NPS 1½ (DN 40)	NPS 2 (DN 50)
Pressure rating (valve)		Class 125, Class 150, Class 300 · PN 16, PN 25, PN 40				
C <sub>v</sub> coefficients	Standard	5	7.5	9.4	23	37
	Reduced C <sub>v</sub> coefficients	0.02 · 0.05 0.12 · 0.3 · 0.5 1.2 · 2 · 3	0.02 · 0.05 · 0.12 0.3 · 0.5 · 1.2 2 · 3 · 5	0.02 · 0.05 · 0.12 0.3 · 0.5 · 1.2 · 2 3 · 5 · 7.5	2 · 3 · 5 · 7.5 9.4 · 20	2 · 3 · 5 · 7.5 9.4 · 20 · 23
K <sub>vS</sub> coefficients	Standard	4	6.3	8	20	32
	Reduced K <sub>vS</sub> coefficients	0.16 · 0.04 · 0.1 0.25 · 0.4 1 · 1.6 · 2.5	0.016 · 0.04 · 0.1 0.25 · 0.4 · 1 1.6 · 2.5 · 4	0.016 · 0.04 0.1 · 0.25 · 0.4 1 · 1.6 · 2.5 4 · 6.3	1.6 · 2.5 · 4 6.3 · 8 · 16	1.6 · 2.5 · 4 6.3 · 8 · 16 20
Max. permissible differential pressure		150 psi · 175 psi <sup>1)</sup> (10 bar · 12 bar <sup>1)</sup> )				
Max. permissible temperature range (medium temperature)		-5 to +140 °F (+32 to +300 °F) <sup>2)</sup> · -20 to +60 °C (0 to +150 °C) <sup>2)</sup>				
Leakage class according to IEC 60534-4 or ANSI/FCI 70-2		Soft-seated, minimum Class IV				
Compliance		<b>CE EAC</b>				
Set point ranges		0.075 to 0.25 psi · 0.15 to 0.42 psi · 0.35 to 0.87 psi · 0.75 to 3 psi 1.5 to 8 psi · 3 to 15 psi · 10 to 37.5 psi · 30 to 75 psi · 65 to 145 psi				
		5 to 15 mbar · 10 to 30 mbar · 25 to 60 mbar · 50 to 200 mbar · 0.1 to 0.6 bar · 0.2 to 1 bar · 0.8 to 2.5 bar · 2 to 5 bar · 4.5 to 10 bar				
Max. permissible pressure at operating diaphragm	186 in <sup>2</sup> 1200 cm <sup>2</sup>	7 psi 0.5 bar				
	100 in <sup>2</sup> 640 cm <sup>2</sup>	14.5 psi 1 bar				
	50 in <sup>2</sup> 320 cm <sup>2</sup>	30 psi · 145 psi <sup>3)</sup> 2 bar · 10 bar <sup>3)</sup>				
	25 in <sup>2</sup> 160 cm <sup>2</sup>	45 psi · 240 psi <sup>3)</sup> 3 bar · 16 bar <sup>3)</sup>				
	12.5 in <sup>2</sup> 80 cm <sup>2</sup>	75 psi · 240 psi <sup>3)</sup> 5 bar · 16 bar <sup>3)</sup>				
	6 in <sup>2</sup> · 30 to 75 psi 40 cm <sup>2</sup> · 2 to 5 bar	145 psi · 240 psi <sup>3)</sup> 10 bar · 16 bar <sup>3)</sup>				
	6 in <sup>2</sup> · 65 to 150 psi 40 cm <sup>2</sup> · 4.5 to 10 bar	220 psi · 240 psi <sup>3)</sup> 15 bar · 16 bar <sup>3)</sup>				
Pressure balancing	C <sub>v</sub> = 0.02 to 5 · K <sub>vS</sub> = 0.016 to 4	Without balancing diaphragm				
	C <sub>v</sub> = 7.5 to 37 · K <sub>vS</sub> = 6.3 to 32	With balancing diaphragm				
Pressure tapping		External <sup>4)</sup>				
Control line connection		G ¼ – with ¼ NPT adapter –				

<sup>1)</sup> Version with set points from 1.5 to 150 psi (0.1 to 10 bar)

<sup>2)</sup> For unbalanced versions with FKM diaphragm and FKM soft seal

<sup>3)</sup> Version with force limiter

<sup>4)</sup> Special version for set point ranges 10 to 37.5 psi (0.8 to 2.5 bar), 30 to 75 psi (2 to 5 bar), and 65 to 150 psi (4.5 to 10 bar): pressure tapping directly at the valve body (see photo in Special versions on page 1)

**Table 2:** Materials · Material numbers according to ASTM and DIN EN

Valve body	A126B, A216 WCC	A351 CF8M
Seat	316L	316L
Plug	316L	316L
Plug spring	1.4310 <sup>1)</sup>	
Plug stem	316L	
Seal	EPDM · FKM · NBR	
Balancing diaphragm	EPDM · FKM · NBR	
<b>Actuator housing</b>	<b>1.0332</b>	<b>1.4301</b>
Operating diaphragm	EPDM · FKM · NBR	

<sup>1)</sup> Optional 316L (1.4404)

### Installation

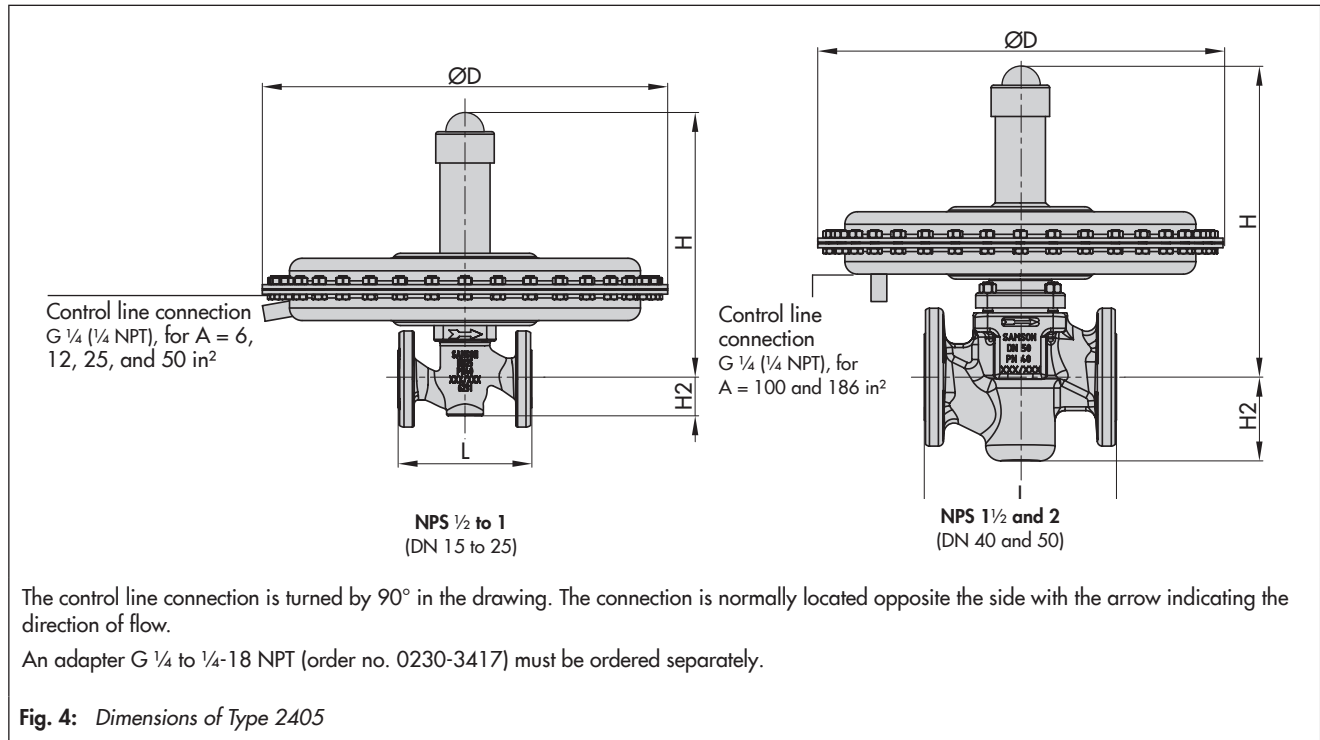
The regulator is preferably to be installed in horizontal pipelines:

- Actuator housing on top, actuator facing upwards
- The direction of flow must match the direction indicated by the arrow on the body.
- In applications in which the blanketing gas can liquefy, condensate may form in the control line, causing damage to the regulator. To allow condensate to run back into the tank, install the control line with an approximate 10 % slope to the pressure tapping point at the tank.
- Distance between the pressure tapping point and regulator min. 6 x NPS (6 x DN).

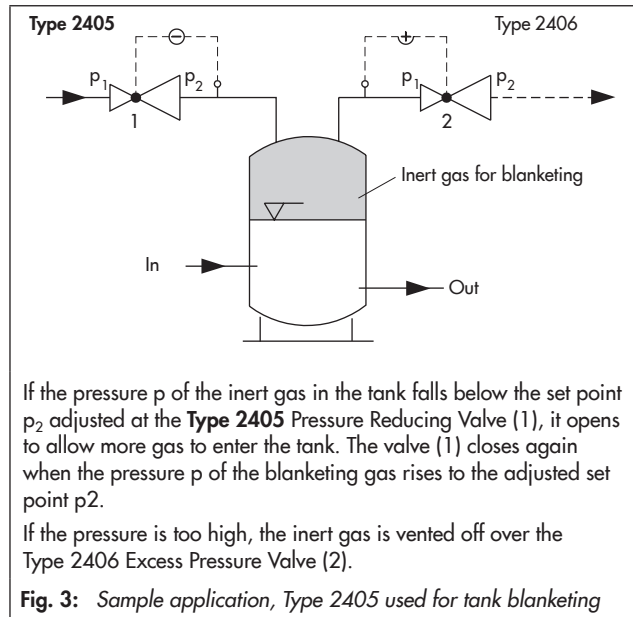


In exceptional cases, the regulator can also be installed in vertical pipelines with the direction of flow from the top (see ► EB 2520 for more details).

### Dimensions



**Fig. 4:** Dimensions of Type 2405



If the pressure  $p$  of the inert gas in the tank falls below the set point  $p_2$  adjusted at the **Type 2405** Pressure Reducing Valve (1), it opens to allow more gas to enter the tank. The valve (1) closes again when the pressure  $p$  of the blanketing gas rises to the adjusted set point  $p_2$ .

If the pressure is too high, the inert gas is vented off over the **Type 2406** Excess Pressure Valve (2).

**Fig. 3:** Sample application, Type 2405 used for tank blanketing

**Table 3: Dimensions in inch/mm · Weights in lb/kg**

Valve size			NPS ½ (DN 15)	NPS ¾ (DN 20)	NPS 1 (DN 25)	NPS 1½ (DN 40)	NPS 2 (DN 50)
Valve	Class 125	inch	–	–	7.3	8.8	10
		mm	–	–	184	222	254
	Class 150	inch	7.3	7.3	7.3	8.8	10
		mm	184	184	184	222	254
	Class 300	inch	7.5	7.6	7.8	9.3	10.5
		mm	191	194	197	235	267
	Height H2	inch	2.2			2.8	
		mm	55			72	
<b>Set point range</b>			<b>Valve with actuator · Dimensions and weights</b>				
0.075 to 0.25 psi 5 to 15 mbar	Height H	Without balancing	12.8" (325 mm)			14.6" (370 mm)	
		With balancing	13.9" (352 mm)			14.9" (377 mm)	
	Actuator	ØD = 19.3" · 490 mm, A = 186 in <sup>2</sup> · 1200 cm <sup>2</sup>					
0.15 to 0.42 psi 10 to 30 mbar	Height H	Without balancing	12.6" (318 mm)			14.4" (366 mm)	
		With balancing	13.8" (345 mm)			14.6" (370 mm)	
	Actuator	ØD = 15" · 380 mm, A = 100 in <sup>2</sup> · 640 cm <sup>2</sup>		ØD = 19.3" · 490 mm, A = 186 in <sup>2</sup> · 1200 cm <sup>2</sup>			
0.35 to 0.87 psi 25 to 60 mbar	Height H	Without balancing	12.6" (318 mm)			14.4" (366 mm)	
		With balancing	13.8" (345 mm)			14.6" (370 mm)	
	Actuator	ØD = 11.2" · 285 mm, A = 50 in <sup>2</sup> · 320 cm <sup>2</sup>		ØD = 15" · 380 mm, A = 100 in <sup>2</sup> · 640 cm <sup>2</sup>			
0.75 to 3 psi 50 to 200 mbar	Height H	Without balancing	12.6" (318 mm)			14.4" (366 mm)	
		With balancing	13.8" (345 mm)			14.6" (370 mm)	
	Actuator	ØD = 11.2" · 285 mm, A = 50 in <sup>2</sup> · 320 cm <sup>2</sup>					
1.5 to 8 psi 0.1 to 0.6 bar	Height H	Without balancing	12.6" (318 mm)			14.4" (366 mm)	
		With balancing	13.8" (345 mm)			14.6" (370 mm)	
	Actuator	ØD = 11.2" · 285 mm, A = 50 in <sup>2</sup> · 320 cm <sup>2</sup>					
3 to 15 psi 0.2 to 1 bar	Height H	Without balancing	12.6" (318 mm)			14.4" (366 mm)	
		With balancing	13.8" (345 mm)			14.6" (370 mm)	
	Actuator	ØD = 8.9" · 225 mm, A = 25 in <sup>2</sup> · 160 cm <sup>2</sup>					
10 to 35 psi 0.8 to 2.5 bar	Height H	Without balancing	13" (330 mm)			14.4" (365 mm)	
		With balancing	14" (356 mm)			14.6" (369 mm)	
	Actuator	ØD = 6.7" · 170 mm, A = 12 in <sup>2</sup> · 80 cm <sup>2</sup>					
30 to 75 psi 2 to 5 bar	Height H	Without balancing	13.2" (333 mm)			14.5" (368 mm)	
		With balancing	14.2" (359 mm)			14.7" (373 mm)	
	Actuator	ØD = 6.7" · 170 mm, A = 6 in <sup>2</sup> · 40 cm <sup>2</sup>					
65 to 150 psi 4.5 to 10 bar	Height H	Without balancing	17.2" (437 mm)			19.1" (485 mm)	
		With balancing	18.3" (463 mm)			19.3" (489 mm)	
	Actuator	ØD = 6.7" · 170 mm, A = 6 in <sup>2</sup> · 40 cm <sup>2</sup>					

Valve size	NPS ½ (DN 15)	NPS ¾ (DN 20)	NPS 1 (DN 25)	NPS 1½ (DN 40)	NPS 2 (DN 50)					
0.075 to 0.25 psi 5 to 15 mbar	61.7 lb · 28 kg			88.2 lb · 40 kg						
0.15 to 0.42 psi 10 to 30 mbar	39.7 lb · 18 kg									
0.35 to 0.87 psi 25 to 60 mbar	30.9 lb · 14 kg			66.1 lb · 30 kg						
0.75 to 3 psi 50 to 200 mbar				57.3 lb · 26 kg						
1.5 to 8 psi 0.1 to 0.6 bar	<b>Weight</b> <sup>1)</sup> in lb and kg (approx.)									
3 to 15 psi 0.2 to 1 bar						22 lb · 10 kg			48.5 lb · 22 kg	
10 to 35 psi 0.8 to 2.5 bar						17.6 lb · 8 kg			44.1 lb · 20 kg	
30 to 75 psi 2 to 5 bar						17.6 lb · 8 kg			44.1 lb · 20 kg	
65 to 150 psi 4.5 to 10 bar						19.8 lb · 9 kg			46.3 lb · 21 kg	

<sup>1)</sup> Body made of A216 WCC and A351 CF8M: +10 %

### Ordering text

#### Type 2405 Pressure Reducing Valve

Valve size NPS (DN) ..., set point range ... psi (mbar/bar), C<sub>v</sub> (K<sub>vS</sub>) coefficient ...,

Body material ..., optionally, special version ...

Materials: plug seal ..., balancing diaphragm ..., operating diaphragm ...

Optionally, special version