



#### Application

Solenoid valve to control of pneumatic linear or rotary actuators

The Type 3962 Solenoid Valve provides a high level of operating safety for controlling pneumatic actuators in hazardous areas.

Different types of protection, switching functions, flow rates, and connection types allow the solenoid valve to be optimally adapted for the specific task.

#### Special features

- Ambient temperature  $-45$  to  $+80$  °C, depending on type of protection, and temperature class
- Wall or pipe mounting
- Attachment to rotary actuators with NAMUR interface according to VDI/VDE 3845
- Attachment to linear actuators with NAMUR rib according to IEC 60534-6-1

#### Pilot valve

- Solenoid and poppet valve with return spring
- Version without explosion protection, IP 65
- Type of protection: increased safety Ex em, IP 65
- Type of protection: flameproof enclosure Ex d, IP 66
- Supply air 1.4 to 10.0 bar
- Electrical connection using M20 x 1.5 cable gland to terminals or with connector

#### Booster valve

- Poppet valve with diaphragm actuator and return spring
- Spool actuated either on one side or both sides
- 3/2-, 5/2-, 5/3 or 6/2-way function
- Exhaust air feedback (optional)
- $K_{VS}$  1.4, 2.0, 2.9 or 4.3
- Max. operating pressure 10.0 bar
- G 1/4 or G 1/2 (1/4 NPT or 1/2 NPT) threaded connections
- NAMUR interface 1/4" or 1/2"

#### Version without explosion protection



Type 3962-0 Solenoid Valve

#### Ex em



Type 3962-4 Solenoid Valve

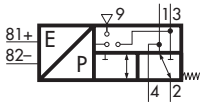
#### Ex d



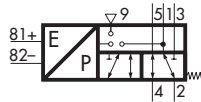
Type 3962-9 Solenoid Valve

**Fig. 1:** Overview of solenoid valves

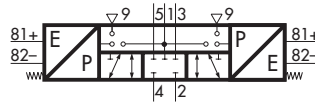
**Solenoid valves with threaded connections for wall or pipe mounting**



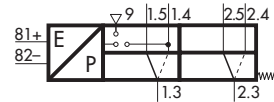
- 3/2-way function with spring-return mechanism
- Exhaust air feedback
- $K_{VS}$  1.4
- G 1/4/1/4 NPT connection



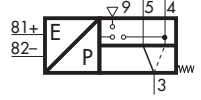
- 5/2-way function with spring-return mechanism
- $K_{VS}$  1.4
- G 1/4/1/4 NPT connection



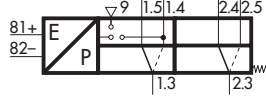
- 5/3-way function with spring-centered mid-position (ports 2 and 4 closed)
- $K_{VS}$  1.4
- G 1/4/1/4 NPT connection



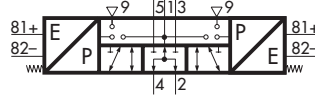
- 6/2-way function with spring-return mechanism
- $K_{VS}$  4.3
- G 1/2/1/2 NPT connection



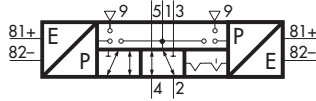
- 3/2-way function with spring-return mechanism
- $K_{VS}$  4.3
- G 1/2/1/2 NPT connection



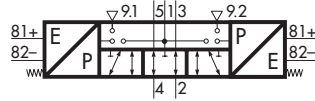
- 5/2-way function with spring-return mechanism
- $K_{VS}$  4.3
- G 1/2/1/2 NPT connection



- 5/3-way function with spring-centered mid-position (ports 2 and 4 supplied with air)
- $K_{VS}$  1.4
- G 1/4/1/4 NPT connection

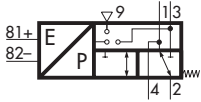


- 5/2-way function with two detent positions
- $K_{VS}$  1.4
- G 1/4/1/4 NPT connection

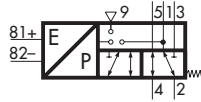


- 5/3-way function with spring-centered mid-position (ports 2 and 4 vented)
- $K_{VS}$  1.4
- G 1/4/1/4 NPT connection

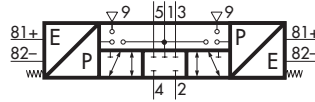
**Solenoid valves with NAMUR interface for rotary actuators**



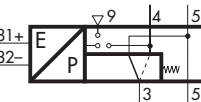
- 3/2-way function with spring-return mechanism
- Exhaust air feedback
- $K_{VS}$  1.4
- G 1/4/1/4 NPT connection/NAMUR 1/4"



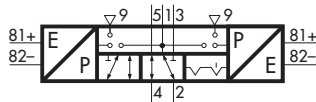
- 5/2-way function with spring-return mechanism
- $K_{VS}$  1.4
- G 1/4/1/4 NPT connection/NAMUR 1/4"



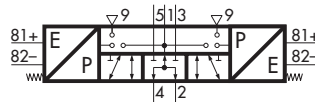
- 5/3-way function with spring-centered mid-position (ports 2 and 4 closed)
- $K_{VS}$  1.4
- G 1/4/1/4 NPT connection/NAMUR 1/4"



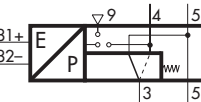
- 3/2-way function with spring-return mechanism
- Exhaust air feedback
- $K_{VS}$  2.0
- G 1/4/1/4 NPT connection/NAMUR 1/4"



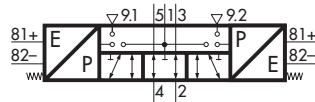
- 5/2-way function with two detent positions
- $K_{VS}$  1.4
- G 1/4/1/4 NPT connection/NAMUR 1/4"



- 5/3-way function with spring-centered mid-position (ports 2 and 4 supplied with air)
- $K_{VS}$  1.4
- G 1/4/1/4 NPT connection/NAMUR 1/4"



- 3/2-way function with spring-return mechanism
- Exhaust air feedback
- $K_{VS}$  4.3
- G 1/2/1/2 NPT connection/NAMUR 1/2"



- 5/3-way function with spring-centered mid-position (ports 2 and 4 vented)
- $K_{VS}$  1.4
- G 1/4/1/4 NPT connection/NAMUR 1/4"

## Technical data

General data for pilot valve				
Type	3962-0		3962-4	3962-9
Design	Solenoid and poppet valve with return spring			
Degree of protection	IP 65 (with mounted cable socket)		IP 65	IP 66
Material	Casting compound	Polyamide		Polyurethane
	Enclosure	Black polyamide		Polyamide and powder-coated aluminum, gray beige
	Internal parts	Stainless steel and brass		Stainless steel and nickel-plated brass
	Screws	Zinc-coated steel		Stainless steel
	Seals	FKM		Nitrile butadiene rubber
Mounting position	Any desired position			
Approx. weight	0.17 kg		0.55 or 0.65 kg	0.85 kg

Electrical data for pilot valve without explosion protection					
Type	3962-030		3962-050	3962-060	3962-080
Nominal signal	U <sub>N</sub>	24 V DC (±10 %)	230 V AC (±10 %), 50 to 60 Hz, 110 V DC (±10 %)	115 V AC (±10 %), 50 to 60 Hz	24 V AC (±10 %), 50 to 60 Hz
Power consumption	Inrush	2.7 W	4.9 VA, 3.9 W	4.8 VA	5.2 VA
	Holding	2.7 W	3.7 VA, 3.9 W	3.6 VA	3.9 VA
Duty cycle	100 %				
Ambient temperature <sup>1)</sup>	-20 to +80 °C				
Connection	Connector according to EN 175301-803, type A				

Electrical data for pilot valve with type of protection increased safety and encapsulation Ex em					
Type	3962-42		3962-44	3962-47	
Nominal signal	U <sub>N</sub>	24 V AC/DC (-15 to +10 %), 40 to 65 Hz	115 V AC/DC (-15 to +10 %), 40 to 65 Hz	230 V AC/DC (-15 to +10 %), 40 to 65 Hz	
Power consumption	1.8 W				
Duty cycle	100 %				
Ambient temperature in temperature class <sup>1)</sup>	T6	-20 to +50 °C			
	T5	-20 to +60 °C			
Connection	Cable gland M20 x 1.5				

Electrical data for pilot valve with type of protection flameproof enclosure Ex d					
Type	3962-930		3962-940	3962-960 / -970	3962-980
Nominal signal <sup>2)</sup>	U <sub>N</sub>	24 V DC (± 10 %)	230 V AC/DC (± 10 %) 50 to 60 Hz	115 V AC/DC (± 10 %) 50 to 60 Hz	24 V AC (± 10 %) 50 to 60 Hz
Power consumption	Inrush	3 W	3 W	9.5 VA, 3 W	9.5 VA
	Holding	3 W	3 W	5 VA, 3 W	5 VA
Duty cycle	100 %				
Ambient temperature in temperature class <sup>1)</sup> (max. cable temperature)	T6	-60 to +40 °C	-	-	-
	T5	-60 to +55 °C	-60 to +55 °C	-60 to +55 °C (Type 3962-970 only)	-
	T4	-60 to +65 °C (85 °C) 160 to +80 °C (105 °C)	-	-60 to +40 °C (90 °C) (Type 3962-960 only)	-60 to +40 °C (90 °C)
	T3	-	-	-60 to +55 °C (105 °C) (Type 3962-960 only)	-60 to +55 °C (105 °C)
Connection	Female thread M20 x 1.5				

Pneumatic data for pilot valve				
Type	3962-0		3962-4	3962-9
Supply air	Medium	Instrument air or nitrogen		
	Pressure	1.4 to 10 bar	1.4 to 8 bar	1.4 to 10 bar
Output signal	Same pressure as supply pressure			
Air consumption	No air consumption			
K <sub>VS</sub> <sup>3)</sup>	0.06		0.05	0.05
Switching time	10 ms		30 ms	30 ms
Control pressure connection	CNOMO interface			

<sup>1)</sup> The maximum permissible ambient temperature of the solenoid valve depends on the permissible ambient temperature of the components, type of protection, and temperature class.

<sup>2)</sup> Other nominal signals on request

<sup>3)</sup> The air flow rate when p<sub>1</sub> = 2.4 bar and p<sub>2</sub> = 1.0 bar is calculated using the following formula: Q = K<sub>VS</sub> x 36.22 in m<sup>3</sup>/h.

(continued on page 4)

## Technical data

(continued from page 3)

Booster valve, actuated on one side, $K_{VS}$ 4.3, with threaded connections		
Switching function	3/2-way function	5/2-way function
$K_{VS}$ <sup>1)</sup> (direction of flow)	1.9 (4 → 3), 1.5 (3 → 4), 4.3 (3 → 5), 4.7 (5 → 3)	
Design	Poppet valve with diaphragm actuator, soft seated, with return spring	
Material	Enclosure	Aluminum, powder coated, gray beige RAL 1019, or stainless steel 1.4404
	Diaphragms	Chloroprene rubber (-20 to +80 °C) or silicone rubber (-45 to +80 °C)
	Seals	Chloroprene rubber (-20 to +80 °C) or silicone rubber (-45 to +80 °C)
	Springs	Stainless steel 1.4310
	Screws	Stainless steel 1.4571
Control	Actuated on one side by a pilot valve	
Operating medium	Instrument air (free from corrosive substances) or nitrogen <sup>2)</sup> , Instrument air (free from corrosive substances), air containing oil or non-corrosive gases <sup>3)</sup>	
Compressed air quality according to ISO 8573-1	Particle size and density: Class 4 · Oil content: Class 3 · Pressure dew point: Class 3 or at least 10 K below the lowest ambient temperature to be expected	
Max. operating pressure <sup>4)</sup>	10.0 bar	
Output signal	Operating pressure	
Pneumatic connection	G 1/2 or 1/2 NPT	
Ambient temperature <sup>5)</sup>	-20 to +80 °C, -45 to +80 °C	
Approx. weight	0.585 kg	1.1 kg

Booster valve, actuated on one side, $K_{VS}$ 2.0 or 4.3, with NAMUR interface		
Switching function	3/2-way function with exhaust air feedback	
$K_{VS}$ <sup>1)</sup> (direction of flow)	1.1 (4 → 3), 2.0 (3 → 5)	1.9 (4 → 3), 4.3 (3 → 5)
Design	Poppet valve with diaphragm actuator, soft seated, with return spring	
Material	Enclosure	Aluminum, powder coated, gray beige RAL 1019, or stainless steel 1.4404
	Diaphragms	Chloroprene rubber (-20 to +80 °C) or silicone rubber (-45 to +80 °C)
	Seals	Chloroprene rubber (-20 to +80 °C) or silicone rubber (-45 to +80 °C)
	Springs	Stainless steel 1.4310
	Screws	Stainless steel 1.4571
Control	Actuated on one side by a pilot valve	
Operating medium	Instrument air (free from corrosive substances) or nitrogen <sup>2)</sup> , Instrument air (free from corrosive substances), air containing oil or non-corrosive gases <sup>3)</sup>	
Compressed air quality according to ISO 8573-1	Particle size and density: Class 4 · Oil content: Class 3 · Pressure dew point: Class 3 or at least 10 K below the lowest ambient temperature to be expected	
Max. operating pressure	10.0 bar	
Output signal	Operating pressure	
Pneumatic connection	Supply air	G 1/4 or 1/4 NPT and NAMUR interface 1/4" <sup>6)</sup> with G 3/8 / 3/8 NPT
	Exhaust air	G 1/2 or 1/2 NPT and NAMUR interface 1/4" <sup>6)</sup> with G 3/8 / 3/8 NPT
Ambient temperature <sup>5)</sup>	-20 to +80 °C, -45 to +80 °C	
Approx. weight	1.38 kg	1.5 kg

<sup>1)</sup> The air flow rate when  $p_1 = 2.4$  bar and  $p_2 = 1.0$  bar is calculated using the following formula:  $Q = K_{VS} \times 36.22$  in  $m^3/h$ .

<sup>2)</sup> With internal air supply

<sup>3)</sup> With external air supply

<sup>4)</sup> To control the booster valve in the reversed direction of flow, the supply pressure must be higher than the operating pressure.

<sup>5)</sup> The maximum permissible ambient temperature of the solenoid valve depends on the permissible ambient temperature of the components, type of protection, and temperature class.

<sup>6)</sup> NAMUR interface according to VDI/VDE 3845

(continued on page 5)

## Technical data

(continued from page 4)

<b>Booster valve, actuated on one side, <math>K_{VS}</math> 1.4 or 2.9<sup>1)</sup>, with threaded connections or NAMUR interface</b>		
Switching function	3/2-way function with exhaust air feedback   5/2-way function	
$K_{VS}$ <sup>2)</sup>	1.4 or 2.9 <sup>1)</sup>	
Design	Spool, metal-to-metal seat, zero overlap, with return spring	
Material	Enclosure	Aluminum, powder coated, gray beige RAL 1019, or stainless steel 1.4404
	Seals	Silicone rubber
	Filter	Polyethylene
	Screws	Stainless steel 1.4571
Control	Actuated on one side by a pilot valve	
Operating medium	Instrument air (free from corrosive substances) or nitrogen <sup>3)</sup> , Instrument air (free from corrosive substances), air containing oil or non-corrosive gases <sup>4)</sup>	
Compressed air quality according to ISO 8573-1	Particle size and density: Class 4 · Oil content: Class 3 · Pressure dew point: Class 3 or at least 10 K below the lowest ambient temperature to be expected	
Max. operating pressure	10.0 bar	
Output signal	Operating pressure	
Pneumatic connection	G 1/4 or 1/4 NPT and NAMUR interface 1/4" <sup>5)</sup> ( $K_{VS}$ 1.4) G 1/2 or 1/2 NPT and NAMUR interface 1/2" <sup>5)</sup> ( $K_{VS}$ 2.9)	
Ambient temperature <sup>6)</sup>	-45 to +80 °C	
Approx. weight	0.485 kg ( $K_{VS}$ 1.4) 1.760 kg ( $K_{VS}$ 2.9)	

<b>Booster valve, actuated on both sides, <math>K_{VS}</math> 1.4, with threaded connections or NAMUR interface</b>				
Switching function	5/2-way function with two detent positions	5/3-way function with spring-centered mid-position (ports 2 and 4 closed)	5/3-way function with spring-centered mid-position (ports 2 and 4 vented)	5/3-way function with spring-centered mid-position (ports 2 and 4 supplied with air)
$K_{VS}$ <sup>2)</sup>	1.4			
Design	Spool, metal-to-metal seat, zero overlap			
Material	Enclosure	Aluminum, powder coated, gray beige RAL 1019, or stainless steel 1.4404		
	Seals	Silicone rubber		
	Filter	Polyethylene		
	Screws	Stainless steel 1.4571		
Control	Actuated on both sides by two pilot valves			
Operating medium	Instrument air (free from corrosive substances) or nitrogen <sup>3)</sup> , Instrument air (free from corrosive substances), air containing oil or non-corrosive gases <sup>4)</sup>			
Compressed air quality according to ISO 8573-1	Particle size and density: Class 4 · Oil content: Class 3 · Pressure dew point: Class 3 or at least 10 K below the lowest ambient temperature to be expected			
Max. operating pressure	10.0 bar			
Output signal	Operating pressure			
Pneumatic connection	G 1/4 or 1/4 NPT and NAMUR interface 1/4" <sup>5)</sup>			
Ambient temperature <sup>6)</sup>	-45 to +80 °C			
Approx. weight	0.685 kg			

<sup>1)</sup> On request

<sup>2)</sup> The air flow rate when  $p_1 = 2.4$  bar and  $p_2 = 1.0$  bar is calculated using the following formula:  $Q = K_{VS} \times 36.22$  in m<sup>3</sup>/h.

<sup>3)</sup> With internal air supply

<sup>4)</sup> With external air supply

<sup>5)</sup> NAMUR interface according to VDI/VDE 3845

<sup>6)</sup> The maximum permissible ambient temperature of the solenoid valve depends on the permissible ambient temperature of the components, type of protection, and temperature class.

## Ordering data

Solenoid valve		Type 3962-		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
<b>Type of protection</b>	Without explosion protection	0																		
	Ex em	4																		
	Ex d	9																		
<b>Nominal signal</b>	24 V AC/DC	(-4)	2	0																
	24 V DC	(-0 and -9)	3	0																
	230 V AC/DC	(-4 and -9)	4	0																
	230 V AC/110 V DC	(-0)	5	0																
	115 V AC	(-0 and -9)	6	0																
	115 V AC/DC	(-4 and -9)	7	0																
	48 V AC	(-9)	9	1																
	48 V DC	(-9)	9	2																
<b>Explosion protection certificates</b>	Without	(-0)	0	0	0															
	II 2 GD Ex d IIC Ex tD A21 IP66 T* (ATEX)	(-9)	2	1	0															
	Ex d IIC T*/DIP A21 T* (IECEX)	(-9)	2	1	1															
	Ex d IIC T3-T6 Gb/DIP A21 (NEPSI)	(-9)	2	1	2															
	1 Ex d IIC T6/T5/T4/T3 Gb (EAC)	(-9)	2	1	3															
	II 2 G Ex emb II T5 II 2D Ex tD A21 IP65 T95°C (ATEX)	(-4)	3	1	0															
<b>Manual override</b>	Without																			0
	External pushbutton	(-0 and -9)																		2
	External switch	(-0)																		3
	External toggle switch	(-9)																		4
<b>Switching function</b>	3/2-way function with spring-return mechanism																			0
	5/2-way function with spring-return mechanism <sup>1)</sup>																			1
	5/2-way function with two detent positions																			2
	5/3-way function with spring-centered mid-position (ports 2 and 4 closed)																			3
	5/3-way function with spring-centered mid-position (ports 2 and 4 supplied with air)																			4
	5/3-way function with spring-centered mid-position (ports 2 and 4 vented)																			5
	6/2-way function with spring-return mechanism																			6
<b>Attachment</b>	NAMUR interface according to VDI/VDE 3845																			0
	Threaded connection for wall or pipe mounting																			1
	CNOMO interface, 30 mm (pilot valve as spare part)																			2
<b>K<sub>VS</sub> <sup>2)</sup></b>	1.4 <sup>3)</sup>																			3
	4.3																			4
	0.05 (pilot valve as spare part)																			5
	2.9 <sup>4)</sup>																			6
	2.0																			7
<b>Material</b>	Aluminum																			0
	Stainless steel																			1
<b>Pneumatic connection</b>	G ¼																			0
	¼ NPT																			1
	G ½																			2
	½ NPT																			3
	Without threaded connections (pilot valve as spare part)																			4

<sup>1)</sup> Not with NAMUR interface, K<sub>VS</sub> 4.3

<sup>2)</sup> The air flow rate when p<sub>1</sub> = 2.4 bar and p<sub>2</sub> = 1.0 bar is calculated using the following formula: Q = K<sub>VS</sub> × 36.22 in m<sup>3</sup>/h.

<sup>3)</sup> A distance plate is required with NAMUR interface/type of protection Ex d (see Spare parts and accessories on page 8).

<sup>4)</sup> On request

(continued on page 7)

## Ordering data




(continued from page 6)

Solenoid valve		Type 3962- x																	
Supply air	Internal air supply for actuators for on/off service	0																	
	External air supply for actuators for throttling service	1																	
Electrical connection	Cable entry M20 x 1.5 (female)	(-9)		0		0													
	Cable gland M20 x 1.5 made of black polyamide	(-4)		0		1													
	Adapter M20 x 1.5 (male) to 1/2 NPT (female)	(-9)		1		2													
	Connector according to EN 175301-803, type A, black polyamide <sup>1)</sup>	(-0)		2		3													
Degree of protection	IP 65	(-0 and -4)										1							
	IP 66											(-9)		2					
Ambient temperature <sup>2)</sup>	-20 to +80 °C											(-0)		0					
	-20 to +60 °C											(-4)		1					
	-20 to +40 °C (max. +80 °C in T4)											(-9)		2					
	-45 to +40 °C (max. +80 °C in T4)											(-9)		3					
Safety approval	Without													0					
	SIL											(-4 and -9)		1					
Special version	Without													0		0		0	

<sup>1)</sup> The cable socket is not included in the scope of delivery (see Spare parts and accessories on page 8). The degree of protection is only guaranteed when the cable socket and gasket underneath it are mounted.

<sup>2)</sup> The maximum permissible ambient temperature of the solenoid valve depends on the permissible ambient temperature of the components, type of protection, and temperature class.

## Summary of explosion protection approvals

Type	Certification	Number	Date	Type of protection/comments
3962-4	<b>SIL</b>	Number	V 153 2013 C 3	Certification for safety-instrumented systems according to IEC 61508
		Date	2013-11-08	
	 EC type examination certificate	Number	PTB 02 ATEX 2125 X	II 2 G Ex emb II T5 II 2D Ex tD A21 IP65 T95°C
		Date	2012-07-31	
3962-9	<b>SIL</b>	Number	PNE 091045 C001	Certification for safety-instrumented systems according to IEC 61508
		Date	2013-07-31	
	 EC type examination certificate	Number	Baseefa06ATEX0123	II 2 GD Ex d IIC Ex tD A21 IP66 T*°C
		Date	2006-09-29	
	<b>IECEX</b>	Number	IECEX BAS 04.0028	Ex d IIC T*/DIP A21 T*
	Date	2013-07-02		
	<b>NEPSI</b>	Number	GYJ13.1417X	Ex d II C T3-T6 Gb/DIP A21
		Date	2014-02-11	
		Number	RU C DE 08.B.00764	1 Ex d IIC T6/T5/T4/T3 Gb
		Date	2015-02-10	

## Spare parts and accessories

Spare parts	
Order no.	Designation
8502-1091	Formed seal (for supply air in booster valves with $K_{VS}$ 1.4)
8421-0044	O-ring 2.9 x 1.78 made of nitrile butadiene rubber (for CNOMO interface)
8421-9002	O-ring 13 x 3.5, -45 to +80 °C (for booster valves with NAMUR interface 1/4", $K_{VS}$ 1.4)
8421-0364	O-ring 16 x 2, -20 to +80 °C (for booster valves with NAMUR interface 1/4", $K_{VS}$ 2.0)
8421-0368	O-ring 16 x 2, -45 to +80 °C (for booster valves with NAMUR interface 1/4", $K_{VS}$ 2.0)
8421-1077	O-ring 24 x 2, -20 to +80 °C (for booster valves with NAMUR interface 1/2", $K_{VS}$ 4.3)
8421-0425	O-ring 24 x 2, -45 to +80 °C (for booster valves with NAMUR interface 1/2", $K_{VS}$ 4.3)
8421-0419	O-ring 28 x 2, -45 to +80 °C (for booster valves with NAMUR interface 1/2", $K_{VS}$ 2.9)
8333-1303	Screw M5 x 60 A4 (for booster valves with NAMUR interface, $K_{VS}$ 2.0)
8392-0651	Spring washer A5-A4 (for booster valves with NAMUR interface, $K_{VS}$ 2.0 and 2.9)
8333-0538	Screw M6 x 60 A4 (for booster valves with NAMUR interface, $K_{VS}$ 4.3)
8392-0658	Spring washer B-A4 (for booster valves with NAMUR interface, $K_{VS}$ 4.3)
8333-1272	Screw M5 x 30 A4 (for booster valves with NAMUR interface, $K_{VS}$ 2.9)

Accessories	
Order no.	Designation
0790-6658	Cable socket according to EN 175301-803, type A, made of black polyamide, degree of protection IP 65, with Pg 9 cable gland (for 4 to 8 mm cable diameter) and gasket of nitrile butadiene rubber
8808-0200	M20 x 1.5 Ex d cable gland, made of brass (for 6.5 to 14 mm cable diameter)
	Distance plate with NAMUR interface 1/4" on rotary actuators 1/4", including fastening screws and gaskets
1400-9741	Aluminum, powder coated, gray beige RAL 1019
1402-0234	Stainless steel 1.4404
1400-6751	Adapter plate with NAMUR interface 1/4" on NAMUR rib (G 1/4)
1400-9924	Adapter plate with NAMUR interface 1/4" on NAMUR rib (1/4 NPT)
1400-5905	Support for NAMUR rib including fastening screw (required when a positioner or limit switch is additionally mounted to the linear actuator, DN 15 to 80)
8504-0066	Filter made of polyethylene, G 1/4 connection, degree of protection IP 54
8504-0068	Filter made of polyethylene, G 1/2 connection, degree of protection IP 54

(continued on page 9)



## Spare parts and accessories

(continued from page 8)

Mounting kits for solenoid valves with threaded connections	
Order no.	Designation
1400-6759	Mounting kit for linear actuators (80/240 cm <sup>2</sup> actuator area, G ¼ connection) with pipe fitting, G ¼/G ¼ connection, made of CrNiMo steel
1400-6735	Mounting kit for linear actuators (350/700 cm <sup>2</sup> actuator area, G ¾ connection) with pipe fitting, G ½/G ¾ connection, made of CrNiMo steel
1400-6761	with pipe fitting, G ¼/G ¾ connection, made of CrNiMo steel
1400-6736	Mounting kit for linear actuators (1400 cm <sup>2</sup> actuator area, G ¾ connection) with pipe fitting, G ½/G ¾ connection, made of CrNiMo steel
1400-6737	Mounting kit for linear actuators (2800 cm <sup>2</sup> actuator area, G 1 connection) with pipe fitting, G ½/G 1 connection, made of CrNiMo steel
1400-6749	Mounting kit for linear actuators (80/240 cm <sup>2</sup> actuator area, G ¼ connection) with mounting bracket made of CrNiMo steel and screw fittings for 8 × 1 pipe, G ¼/G ¼ connection, made of zinc-coated steel
1400-6750	and screw fittings for 8 × 1 pipe, G ¼/G ¼ connection, made of CrNiMo steel
1400-6738	Mounting kit for linear actuators (350/700 cm <sup>2</sup> actuator area, G ¾ connection) with mounting bracket made of CrNiMo steel and screw fittings for 8 × 1 pipe, G ¼/G ¾ connection, made of zinc-coated steel
1400-6739	and screw fittings for 8 × 1 pipe, G ¼/G ¾ connection, made of CrNiMo steel
1400-6743	and screw fittings for 12 × 1 pipe, G ¼/G ¾ connection, made of CrNiMo steel
1400-6744	and screw fittings for 10 × 1 pipe, G ½/G ¾ connection, made of polyamide
1400-6745	and screw fittings for 10 × 1 pipe, G ¼/G ¾ connection, made of polyamide
1400-6740	Mounting kit for linear actuators (700 cm <sup>2</sup> actuator area, G ¾ connection) with mounting bracket made of CrNiMo steel and screw fittings for 12 × 1 pipe, G ½/G ¾ connection, made of zinc-coated steel
1400-6741	and screw fittings for 12 × 1 pipe, G ¼/G ¾ connection, made of zinc-coated steel
1400-6742	and screw fittings for 12 × 1 pipe, G ½/G ¾ connection, made of CrNiMo steel

Mounting kits for solenoid valves with NAMUR interface	
Order no.	Designation
1400-6746	Mounting kit for linear actuators (350/700 cm <sup>2</sup> actuator area, G ¾ connection) with NAMUR rib using adapter plate for NAMUR rib/interface (order no. 1400-6751) with screw fittings for 12 × 1 pipe, G ¼/G ¾ connection, made of zinc-coated steel
1400-6747	with screw fittings for 12 × 1 pipe, G ¼/G ¾ connection, made of CrNiMo steel
1400-6748	with screw fittings for 10 × 1 pipe, G ¼/G ¾ connection, made of polyamide
1400-6752	Mounting kit for linear actuators (80/240 cm <sup>2</sup> actuator area, G ¼ connection) with NAMUR rib using adapter plate for NAMUR rib/interface (order no. 1400-6751) with screw fittings for 6 × 1 pipe, G ¼/G ¼ connection, made of zinc-coated steel
1400-6753	with screw fittings for 6 × 1 pipe, G ¼/G ¼ connection, made of CrNiMo steel
1400-6756	with screw fittings for 10 × 1 hose, G ¼/G ¼ connection, made of polyamide
1400-6754	Mounting kit for linear actuators (350/700 cm <sup>2</sup> actuator area, G ¾ connection) with NAMUR rib using adapter plate for NAMUR rib/interface (order no. 1400-6751) with screw fittings for 8 × 1 pipe, G ¼/G ¾ connection, made of zinc-coated steel
1400-6755	with screw fittings for 8 × 1 pipe, G ¼/G ¾ connection, made of CrNiMo steel
1400-6757	with screw fittings for 10 × 1 pipe, G ¼/G ¾ connection, made of polyamide
1400-6759	Mounting kit for linear actuators (80/240 cm <sup>2</sup> actuator area, G ¼ connection) with pipe fitting, G ¼/G ¼ connection, made of CrNiMo steel
1400-3001	Mounting kit for Type 3353 Angle Seat Valve with adapter plate for NAMUR interface made of stainless steel 1.4301





Specifications subject to change without notice.



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**T 3962 EN**

2018-10-08 · English