

Application

Single-acting or double-acting positioner for attachment to pneumatic control valves. Self-calibrating, automatic adaptation to valve and actuator.

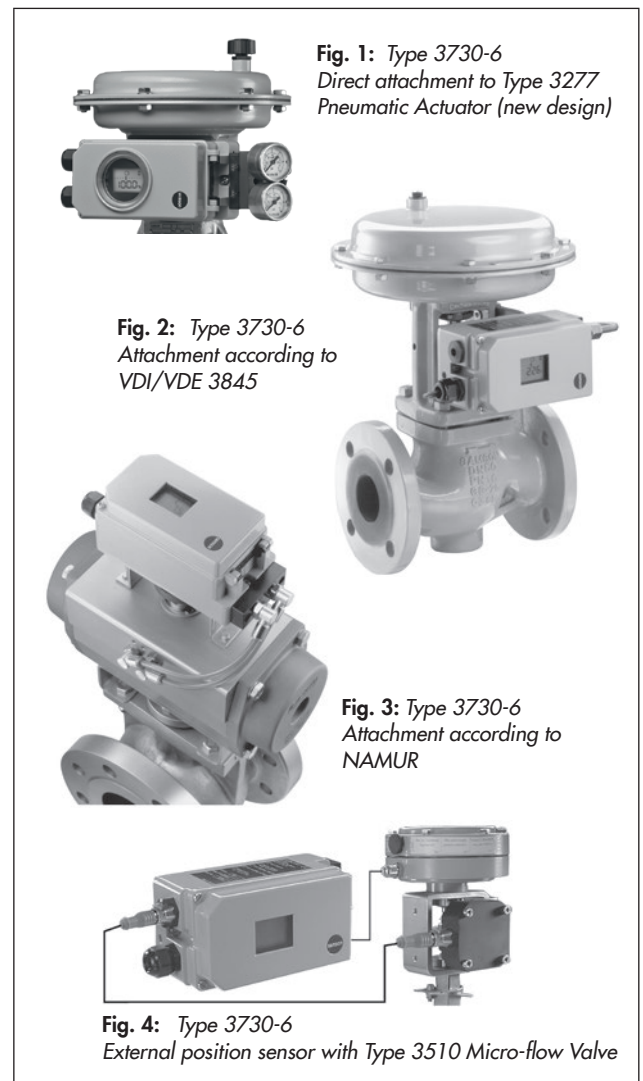
| | |
|----------------------|----------------------|
| Set point | 4 to 20 mA |
| Valve travel | 3.6 to 300 mm |
| Opening angle | 24 to 100° |



The positioner ensures a predetermined assignment of the valve position (controlled variable x) to the input signal (set point w). It compares the input signal received from a control system to the travel or rotational angle of the control valve and issues a corresponding output signal pressure (output variable y).

Special features

- Simple attachment to all common linear and rotary actuators
 - SAMSON direct attachment (Fig. 1)
 - NAMUR rib (Fig. 2)
 - Attachment to rod-type yokes acc. to IEC 60534-6-1
 - Attachment according to VDI/VDE 3847
 - Rotary actuator attachment according to VDI/VDE 3845 (Fig. 3)
- Any desired mounting position of the positioner (but not suspended)
- Simple single-knob, menu-driven operation
- LCD easy to read in any mounted position due to selectable reading direction
- Configurable with a PC over the SSP interface using the TROVIS-VIEW software
- Variable, automatic start-up with four different initialization modes
- Preset parameters - only values deviating from the standard need to be adjusted
- Calibrated travel sensor without gears susceptible to wear
- Sub initialization mode (substitution) allows the positioner to be started up in case of emergency whilst the plant is running without the valve moving through the whole travel range.
- Permanent storage of all parameters in EEPROM (protected against power failure)
- Two-wire system with a small electrical load of 460 Ω
- Adjustable output pressure limitation
- Activatable tight-closing function
- Continuous monitoring of zero point
- Integrated temperature sensor and operating hours counter
- Two standard programmable position alarms



- Self-diagnostics; alarms as condensed state conforming to NAMUR Recommendation NE 107, issued over a fault alarm contact or optional analog position transmitter
- Integrated EXPERTplus diagnostics for control valves (▶ T 8389-1)
- Pressure sensors to monitor the supply air and signal pressure

Versions

- **Type 3730-6** · Electropneumatic positioner for control valves, HART® communication, on-site operation, local communication with SSP interface, EXPERTplus diagnostics, pressure sensors to monitor the supply air and signal pressure
- **Type 3730-3** · Electropneumatic positioner same as Type 3730-6, without pressure sensors (▶ T 8384-3)

Additional options

- Inductive limit contact with proximity switches
- Analog position transmitter with two-wire transmitter
- Electronically activated forced venting
- Solenoid valve with parallel forced venting
- Binary input
- External position sensor (Fig. 4)
- Stainless steel housing
- Leakage sensor to monitor the seat leakage

Principle of operation

The positioner is mounted on pneumatic control valves and is used to assign the valve position (controlled variable x) to the control signal (set point w). The positioner compares the electric control signal of a control system to the travel or rotational angle of the control valve and issues a signal pressure (output variable y) for the pneumatic actuator.

The positioner mainly consists of an electric travel sensor system (2), an analog i/p module with a downstream air capacity booster and the electronics with the microcontroller (5).

When a set point deviation occurs, the actuator is either vented or filled with air. If necessary, the signal pressure change can be slowed down with a volume restriction that can be connected as necessary. The signal pressure to the actuator can be limited by software to 1.4, 2.4 or 3.7 bar.

A constant air stream with a fixed set point to the atmosphere is created by flow regulator (9) with a fixed set point. The i/p module (6) is supplied with a constant upstream pressure by the pressure reducer (8) to make it independent of the supply air pressure.

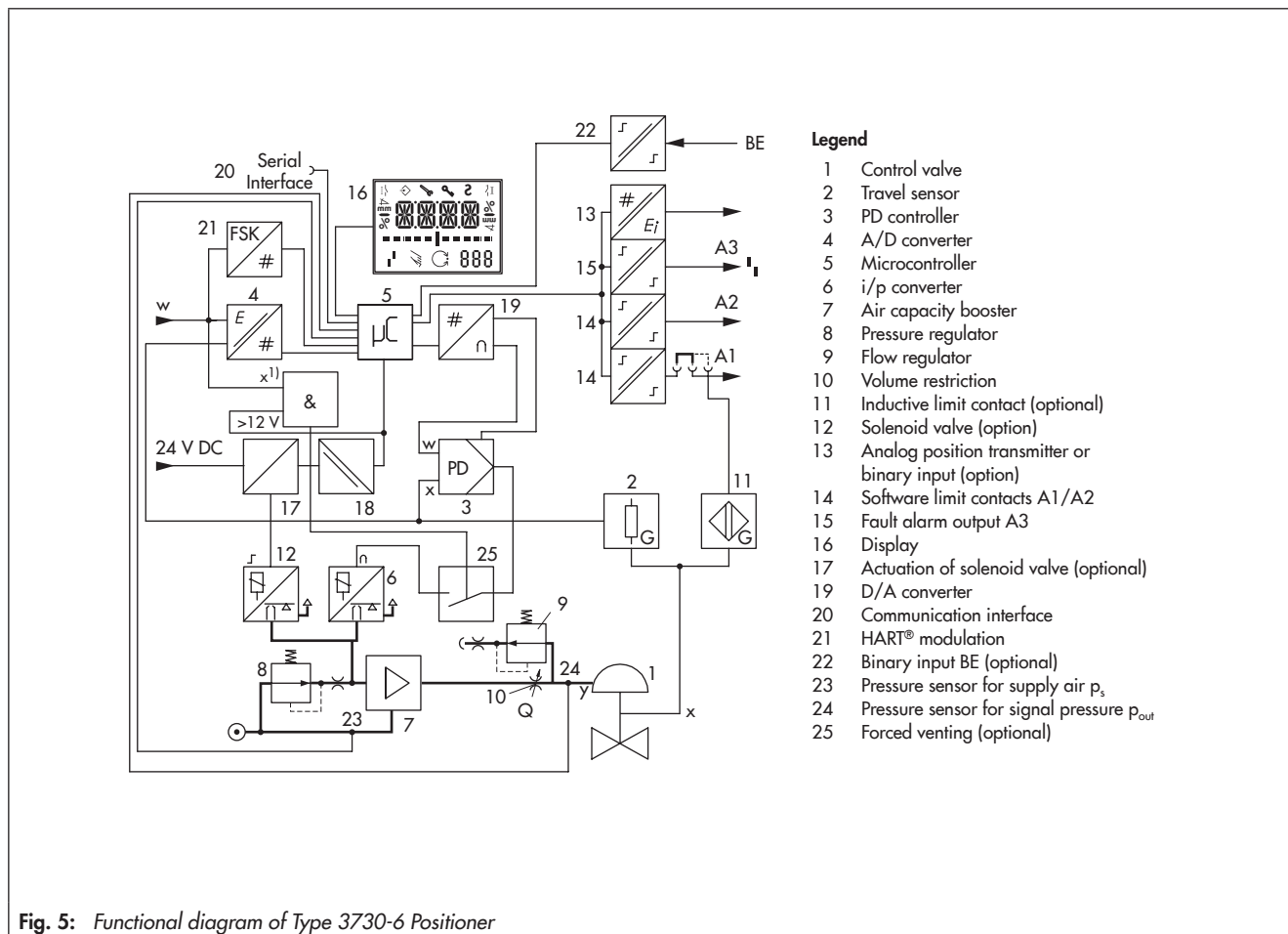



Fig. 5: Functional diagram of Type 3730-6 Positioner

Table 1: Technical data

| Type 3730-6 Positioner (technical data in test certificates additionally apply to explosion-protected devices) | | |
|--|---------------------------|--|
| Valve travel | Adjustable | Direct attachment to Type 3277 Actuator 3.6 to 30 mm Attachment according to IEC 60534-6 (NAMUR) 3.6 to 300 mm Attachment according to VDI/VDE 3847 3.6 to 300 mm Attachment to rotary actuators (VDI/VDE 3845) 24 to 100° opening angle |
| Travel range | Adjustable | Adjustable within the initialized travel/angle of rotation of the valve; travel can be restricted to 1/5 at the maximum. |
| Set point w | Signal range | 4 to 20 mA · Two-wire device, reverse polarity protection · Minimum span 4 mA |
| | Static destruction limit | 30 V |
| Minimum current | | 3.6 mA for display · Emergency venting at ≤3.8 mA or ≤4.4 mA depending on version |
| Load impedance | | ≤9.2 V (corresponding to 460 Ω at 20 mA) |
| Supply air | | 1.4 to 7 bar (20 to 105 psi) |
| Air quality acc. to ISO 8573-1 (2001-02) | | Maximum particle size and density: Class 4 · Oil content: Class 3 Pressure dew point: Class 3 or at least 10 K below the lowest ambient temperature to be expected |
| Signal pressure (output) | | 0 bar up to the capacity of the supply pressure · Can be limited between 1.4 and 7.0 bar by software |
| Characteris- tic | Adjustable | Linear/equal percentage/reverse equal percentage User-defined (over operator software) Butterfly valve, rotary plug valve and segmented ball valve: Linear/equal percentage |
| | Deviation | ≤1 % |
| Hysteresis | | ≤0.3 % |
| Sensitivity | | ≤0.1 % |
| Transit time | | Venting or filling with air adjustable separately up to 240 s by software |
| Direction of action | | Reversible |
| Air consumption, steady state | | Independent of supply air approx. 110 l _n /h |
| Air output capacity | to fill actuator with air | At Δp = 6 bar: 8.5 m _n ³ /h · At Δp = 1.4 bar: 3.0 m _n ³ /h · K _{Vmax(20 °C)} = 0.09 |
| | to vent actuator | At Δp = 6 bar: 14.0 m _n ³ /h · At Δp = 1.4 bar: 4.5 m _n ³ /h · K _{Vmax(20 °C)} = 0.15 |
| Permissible ambient temperature | | -20 to +80 °C (all versions) -45 to +80 °C with metal cable gland The limits in the type examination certificate additionally apply for explosion-protected versions. |
| Influences | Temperature | ≤0.15 %/10 K |
| | Supply air | None |
| | Effect of vibration | ≤0.25 % up to 2000 Hz and 4 g according to IEC 770 |
| Electromagnetic compatibility | | Complying with EN 61000-6-2, EN 61000-6-3, EN 61326-1 and NAMUR Recommendation NE 21 |
| Electrical connections | | One M20 x 1.5 cable gland for 6 to 12 mm clamping range · Second M20 x 1.5 threaded connection additionally exists · Screw terminals for 0.2 to 2.5 mm ² wire cross-sections |
| Degree of protection | | IP 66/NEMA 4X |
| Certified according to IEC 61508/SIL | | Suitable for use in safety-instrumented systems up to SIL 2 (single device/HFT = 0) and SIL 3 (redundant configuration/HFT = 1) according to IEC 61511. <ul style="list-style-type: none"> Triggered by the set point, emergency venting depending on positioner version at ≤3.8 mA or ≤4.4 mA By the optional solenoid valve, emergency venting at 0 V By the optional forced venting, emergency venting at <12 V |
| Communication (local) | | SAMSON SSP interface and serial interface adapter, software requirements (SSP): TROVIS-VIEW with database module 3730-6 |
| Communication (HART®) | | HART® field communication protocol Impedance in HART® frequency range: Receiving 350 to 450 Ω · Sending approx. 115 Ω |
| Software requirements (HART®) | For handheld communicator | Device description for Type 3730-6 |
| | For PC | DTM file according to specification 1.2, suitable for integrating the device into frame applications that support the use of FDT/DTM (e.g. PACTware) |
| Compliance | |  |

| | | |
|--|----------------------|--|
| Explosion protection | | |
| ATEX, IECEx, ... | | See table for explosion protection certificates |
| Binary contacts | | |
| Two software limit contacts, reverse polarity protection, floating, configurable switching characteristics (default settings in table below) | | |
| Signal state | No response | ≤1.0 mA |
| | Response | ≥2.2 mA |
| One fault alarm contact, floating | | |
| Signal state | No response/no fault | ≥2.2 mA |
| | Response/fault alarm | ≤1.0 mA |
| For connection to | | NAMUR switching amplifier acc. to EN 60947-5-6 |
| Materials | | |
| Housing | | Die-cast aluminum EN AC-ALSi12(Fe) (EN AC-44300) acc. to DIN EN 1706 · Chromated and powder paint coated · Special version: stainless steel 1.4581 |
| External parts | | Stainless steel 1.4404/316L |
| Cable gland | | M20 x 1.5, black polyamide |
| Weight | | Approx. 1.0 kg · Special version in stainless steel: 2.2 kg |

Table 2: Options for Type 3730-6 Positioner

| | |
|--|---|
| Electronic forced venting · Approval according to IEC 61508/SIL | |
| Input | 24 V DC · Galvanically isolated and reverse polarity protection · Static destruction limit 40 V Power consumption: $I = \frac{U - 5.7 \text{ V}}{3.84 \text{ k}\Omega}$ (corresponding to 4.8 mA at 24 V/114 mW) |
| Signal '0' (no response) | <12 V (emergency venting at 12 V) |
| Signal '1' (response) | >19 V |
| Solenoid valve · Approval acc. to IEC 61508/SIL | |
| Input | 24 V DC · Reverse polarity protection · Static destruction limit 40 V Power consumption: $I = \frac{U - 5.7 \text{ V}}{3.84 \text{ k}\Omega}$ (corresponding to 4.8 mA at 24 V/114 mW) |
| Signal '0' (no response) | <12 V (emergency venting at 0 V) |
| Signal '1' (response) | >19 V |
| Service life | >5 x 10 ⁶ switching cycles |
| Analog position transmitter | |
| Supply air | 12 to 30 V DC · Reverse polarity protection · Static destruction limit 40 V |
| Output signal | 4 to 20 mA |
| Operating direction | Reversible |
| Operating range | -10 to +114 % |
| Characteristic | Linear |
| Hysteresis | Same as positioner |
| High-frequency influence | Same as positioner |
| Other influences | Same as positioner |
| Fault alarm | Can be issued as current signal 2.4 ±0.1 mA or 21.6 ±0.1 mA |
| Leakage sensor · Suitable for operation in hazardous areas | |
| Temperature range | -40 to +130 °C |
| Tightening torque | 20 ±5 Nm |

| | |
|--|---|
| Pepperl+Fuchs inductive limit contact | For connection to switching amplifier acc. to EN 60947-5-6, Can be used in combination with a software limit contact. |
| SJ2-SN proximity switch | Measuring plate not detected: ≥ 3 mA · Measuring plate detected: ≤ 1 mA |
| External position sensor | |
| Valve travel | Same as positioner |
| Cable | 10 m · Flexible and durable · With M12x1 connector · Flame-retardant acc. to VDE 0472 · Resistant to oils, lubricants and coolants as well as other aggressive media |
| Permissible ambient temperature | -40 to +90 °C with a fixed connection between positioner and position sensor · The limits in the test certificate additionally apply for explosion-protected versions |
| Immunity to vibration | Up to 10 g in the range of 10 to 2000 Hz |
| Degree of protection | IP 67 |
| Binary input · Galvanic isolation · Switching behavior configured over software | |
| Active switching behavior (default setting) | |
| Connection | For external switch (floating contact) or relay contact |
| Electric data | Open-circuit voltage when contact is open: max. 10 V Pulsed DC current reaching peak value of 100 mA and RMS value of 0.01 mA when contact is closed |
| Contact | Closed, $R < 20 \Omega$ ON switching state (default setting) |
| | Open, $R > 400 \Omega$ OFF switching state (default setting) |
| Passive switching behavior | |
| Connection | For externally applied DC voltage, reverse polarity protection |
| Electric data | 3 to 30 V · Static destruction limit 40 V · Current consumption 3.7 mA at 24 V |
| Voltage | > 6 V ON switching state (default setting) |
| | < 1 V OFF switching state (default setting) |

Summary of explosion protection certificates for Type 3730-6 Positioner

| | Certificate | | Type of protection/comments |
|-------------|-------------|---|---|
| Type 3730-6 | -110 |  EC Type Examination Certificate Number PTB 10 ATEX 2007 Date 2010-08-18 | II 2G Ex ia IIC/IIB T ₆ ; II 2D Ex tb IIIC T80°C IP66 |
| | -111 | IECEX Number IECEx PTB 10.0057 Date 2011-01-10 | Ex ia IIC/IIB T ₆ ; Ex d[ia] IIC/IIB T ₆ ; Ex tD A21 IP66 T80°C |
| | -112 | NEPSI On request | |
| | -113 |  Number RU C-DE.08.B.00113 Date 2013-11-15 Valid until 2018-11-14 | 1Ex ia IIC T ₆ Gb; 1Ex tb IIIC T80°C Db IP66 |
| | -130 | FM Number 3012394 Date 2014-11-05 | IS / Class I,II,III / Div. 1 / Gr. ABCDEFG AEx ia IIC / Class I / Zone 0 NI / Class I / Div. 2 / Gr. ABCD S / Class II / Div. 2 / Gr. FG Enclosure Type 4X |
| | -131 | CSA Number 2682094 Date 2017-05-24 | Ex ia IIC T ₄ /T ₅ /T ₆ ; Class I, Zone 0 Class I, Groups A, B, C and D Class II Groups E, F and G; Class III; Type 4 Enclosure |
| | -210 |  EC Type Examination Certificate Number PTB 10 ATEX 2007 Date 2010-08-18 | With Type 3770-1 Field Barrier: II 2G Ex d[ia] IIC/IIB T ₆ Gb; II 2D Ex tb IIIC T80°C IP66 |
| | -211 | IECEX Number IECEx PTB 10.0057 Date 2011-01-10 | Ex ia IIC/IIB T ₆ ; Ex d[ia] IIC/IIB T ₆ ; Ex tD A21 IP66 T80°C |
| | -213 |  Number RU C-DE.08.B.00113 Date 2013-11-15 Valid until 2018-11-14 | 1Ex d[ia Ga]iic T ₆ Gb X |
| | -810 |  Statement of Conformity Number PTB 10 ATEX 2008 X Date 2010-08-18 | II 3G Ex nA ic IIC T ₆ Gc; II 3D Ex tc IIIC T80°C Dc IP66 |
| | -811 | IECEX Number IECEx PTB 10.0058X Date 2010-12-10 | Ex nA II T ₆ , Ex nL IIC/IIB T ₆ ; Ex tD A22 IP66 T80°C |
| | -812 | NEPSI On request | |
| | -813 |  Number RU C-DE.08.B.00113 Date 2013-11-15 Valid until 2018-11-14 | 2Ex nA IIC T ₆ Gc; 2Ex ic IIC T ₆ Gc; 2Ex tc IIIC T80°C Dc IP66 |

The test certificates are included in the mounting and operating instructions or are available on request.

Refer to Data Sheet ▶ T 8379 for Ex d approvals of Type 3770 Field Barrier

Operation

The positioner is operated with a user-friendly rotary pushbutton. The parameters are selected by turning the knob, pushing it activates the required setting. In the menu, all parameters are listed in one level, eliminating the need to search in sub-menus. All parameters can be checked and changed on site.

All values are displayed on the LCD. The reading direction of the LCD can be rotated by 180°.

The closing direction of the control valve is indicated to the positioner by setting the slide switch "Air to open/Air to close". It assigns the CLOSED position of the control valve to the 0 % reading.

The INIT key activates initialization which is started according to the ready adjusted parameters (autotune). After initialization is completed, the positioner immediately starts closed-loop operation.

To configure the positioner with SAMSON's TROVIS-VIEW software, the positioner is equipped with an additional digital interface to be connected to the RS-232 or USB interface of a PC.

Additionally, all parameters of the Type 3730-6 Positioner can be accessed using HART® communication.

Mounting the positioner

The Type 3730 Electropneumatic Positioner can be attached directly to the Type 3277 Actuator (175 to 750 cm²) over a connection block. In actuators with "actuator stem extends" fail-safe action, the signal pressure is routed over an internal

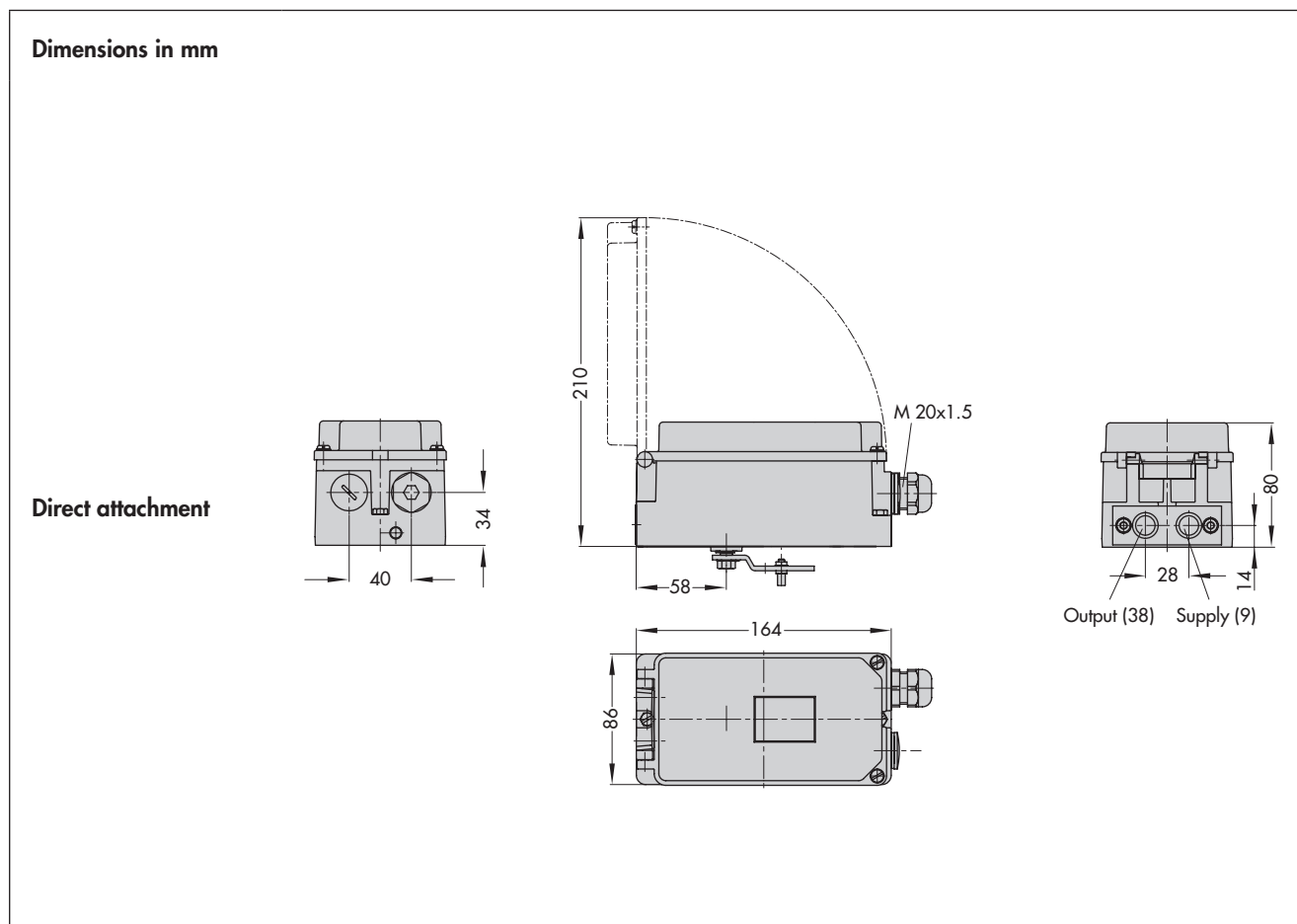
hole in the actuator yoke to the actuator. In actuators with "actuator stem retracts" fail-safe action, the signal pressure is routed to the actuator over ready-made external piping.

Using the appropriate bracket, the positioner can also be attached according to IEC 60534-6-1 (NAMUR recommendation). The positioner can be mounted on either side of the control valve.

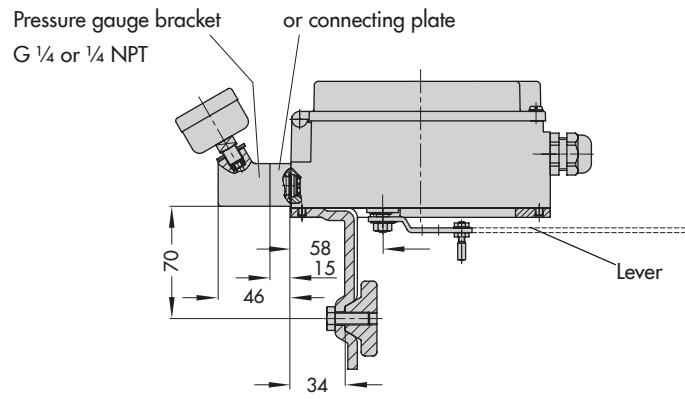
A pair of universal brackets is used for the attachment to Type 3278 Rotary Actuators or other rotary actuators according to VDI/VDE 3845. The rotary motion of the actuator is transferred to the positioner over a coupling wheel with travel indication.

A special version of the positioner allows it to be attached according to VDI/VDE 3847. This type of attachment allows the positioner to be replaced quickly while the process is running by blocking the air in the actuator. The positioner can be attached directly to the Type 3277 Actuator using an adapter bracket or adapter block. Alternatively, it can be attached to the NAMUR rib of a control valve using an additional NAMUR connection block.

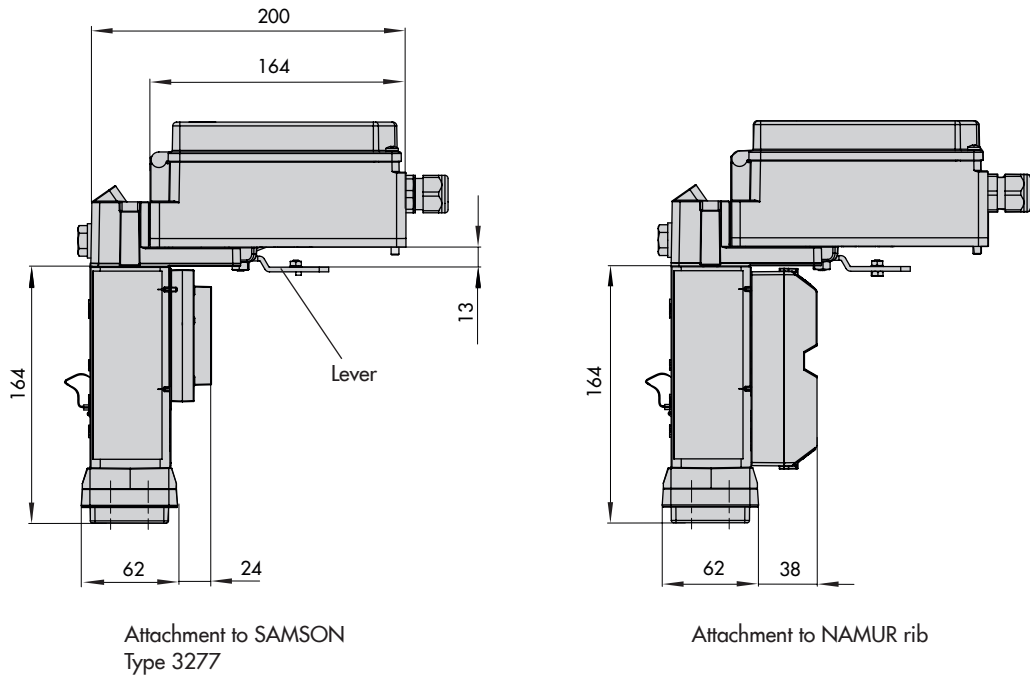
A reversing amplifier is necessary for double-acting, springless actuators for the second opposing signal pressure.



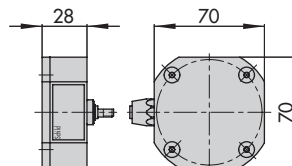
NAMUR attachment



Attachment according to VDI/VDE 3847



External position sensor



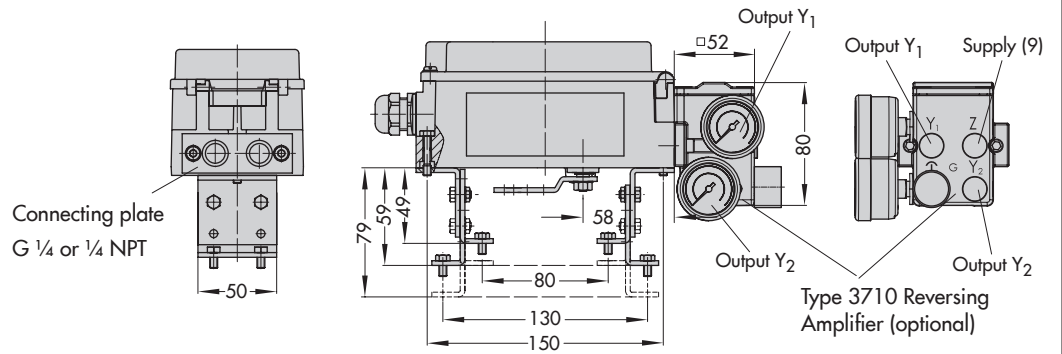
Attachment to rotary actuators

VDI/VDE 3845 (Sept. 2010)

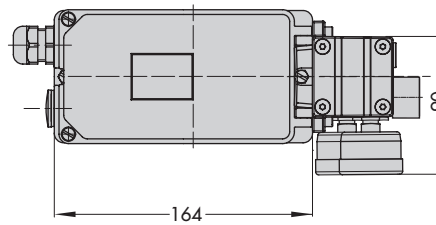
Fixing level 1

Size AA1 to AA4

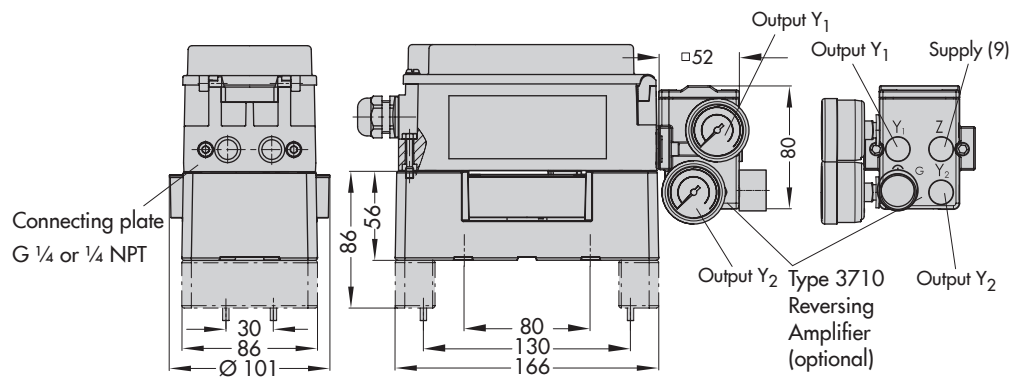
Light version



Mounting unit
CrNiMo steel bracket

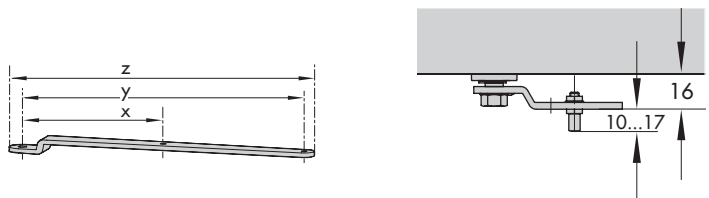


Heavy-duty version



Lever

| Lever | x | y | z |
|-------|--------|--------|--------|
| S | 17 mm | 25 mm | 33 mm |
| M | 25 mm | 50 mm | 66 mm |
| L | 70 mm | 100 mm | 116 mm |
| XL | 100 mm | 200 mm | 216 mm |



Ordering text

Type 3730-6... Positioner

- Without pneumatic connecting rail
(only when directly attached to Type 3277)
- With pneumatic connecting rail ISO 228/1-G ¼
- With pneumatic connecting rail ¼-18 NPT
- Without/with pressure gauge up to max. 6 bar
- Attachment to Type 3277 Actuator (240 to 700 cm²)
- Attachment according to IEC 60534-6-1 (NAMUR)
Valve travel: ... mm, if applicable, rod diameter: ... mm
- Attachment according to VDI/VDE 3847
Valve travel: ... mm, if applicable, rod diameter: ... mm
- Attachment to Type 3278 Rotary Actuator (160/320 cm²),
mounting unit with CrNiMo steel bracket or heavy-duty
attachment
- Attachment to rotary actuators acc. to VDI/VDE 3845,
mounting unit with CrNiMo steel bracket or heavy-duty
attachment
- Pneumatic reversing amplifier for double-acting actuators
with connection acc. to ISO 228/1-G ¼ or ¼-18 NPT
- Adapter M20x1.5 to ½ NPT
- Metal cable gland
- Special version: housing made of CrNiMo steel

Article code

| Positioner | Type 3730-6 | x | x | x | x | x | x | x | 0 | x | x | 0 | x | 0 | 0 |
|--|-------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| with HART® communication and pressure sensors | | | | | | | | | | | | | | | |
| Explosion protection | | | | | | | | | | | | | | | |
| Without | | 0 | 0 | 0 | | | | | | | | | | | |
| ATEX II 2G Ex ia IIC/IIB T6; II 2D Ex tb IIIC T6 IP66 | | 1 | 1 | 0 | | | | | | | | | | | |
| IECEX Ex ia IIC/IIB T6; Ex d[ia] IIC/IIB T6; Ex tD A21 IP66 T80°C | | 1 | 1 | 1 | | | | | | | | | | | |
| GOST 1Ex ia IIC T6 Gb; 1Ex tb IIIC T80°C Db IP66 | | 1 | 1 | 3 | | | | | | | | | | | |
| FM IS, Class I,II,III, Div. 1, Gr. A-G, AEx ia IIC, Class I, Zone 0 NI, Class I, Div. 2, Gr. A, B, C, D; S, Class II, Div. 2, Gr. F, G | | 1 | 3 | 0 | | | | | | | | | | | |
| CSA Ex ia IIC T4/T5/T6; Class I, Zone 0; Class I, Groups A, B, C, and D; Class II Groups E, F and G; Class III; Type 4 Enclosure | | 1 | 3 | 1 | | | | | | | | | | | |
| ATEX II 3G Ex nA II T6; II 3G Ex ic IIC/IIB T6; II 3D Ex tc IIIC T80°C IP66 | | 8 | 1 | 0 | | | | | | | | | | | |
| IECEX Ex nA II T6, Ex nL IIC/IIB T6; Ex tD A22 IP66 T80°C | | 8 | 1 | 1 | | | | | | | | | | | |
| GOST 2Ex nA IIC T6 Gc; 2Ex ic IIC T6 Gc; 2Ex tc IIIC T80°C Dc IP66 | | 8 | 1 | 3 | | | | | | | | | | | |
| Option (additional equipment) | | | | | | | | | | | | | | | |
| Inductive limit contact | | | | | | | | | | | | | | | |
| Without | | | | | 0 | | | | | | | | | | |
| SJ2-SN (NC contact) | | | | | 1 | | 0 | | | | | | | | |
| Venting function | | | | | | | | | | | | | | | |
| Without | | | | | | 0 | | | | | | | | | |
| Solenoid valve, 24 V DC | | | | | | 1 | | | | | | | | | |
| Forced venting, 24 V DC | | | | | | 2 | | | | | | | | | |
| Additional equipment | | | | | | | | | | | | | | | |
| Without | | | | | | | 0 | | | | | | | | |
| Position transmitter | | | | | | | 1 | 0 | | | | | | | |
| Leakage sensor (including cable and fixing screw) | | | | | | | 2 | 0 | | | | | | | |
| Binary input | | | | | | | 3 | 0 | | | | | | | |
| External position sensor | | | | | | | | | | | | | | | |
| Without | | | | | | | | 0 | | | | | | | |
| With, including 10 m connecting cable | | | | | | | | 1 | | | 1 | | | | |
| Prepared for connection, without sensor | | | | | | | | 2 | | | | | | | |
| Function | | | | | | | | | | | | | | | |
| Standard (control valves) | | | | | | | | | | | | | | | |
| | | | | | | | | | 0 | | | | | | |
| Emergency shutdown | | | | | | | | | | | | | | | |
| 3.8 mA | | | | | | | | | | 0 | | | | | |
| 4.4 mA | | | | | | | | | | 1 | | | | | |
| Housing material | | | | | | | | | | | | | | | |
| Aluminum (standard) | | | | | | | | | | | | 1 | | | |
| Stainless steel 1.4581 | | | | | | | | | | | | 2 | | | |
| Special applications | | | | | | | | | | | | | | | |
| Without | | | | | | | | | | | | | | | 0 |
| Version compatible with paint | | | | | | | | | | | | | | | 1 |
| Exhaust air port with ¼-18 NPT thread, back of positioner sealed | | | | | | | | | | | | | | | 2 |
| Attachment according to VDI/VDE 3847 including interface | | | | | | | | | | | | | | | 6 |
| Attachment according to VDI/VDE 3847 prepared for interface | | | | | | | | | | | | | | | 7 |

Specifications subject to change without notice



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